

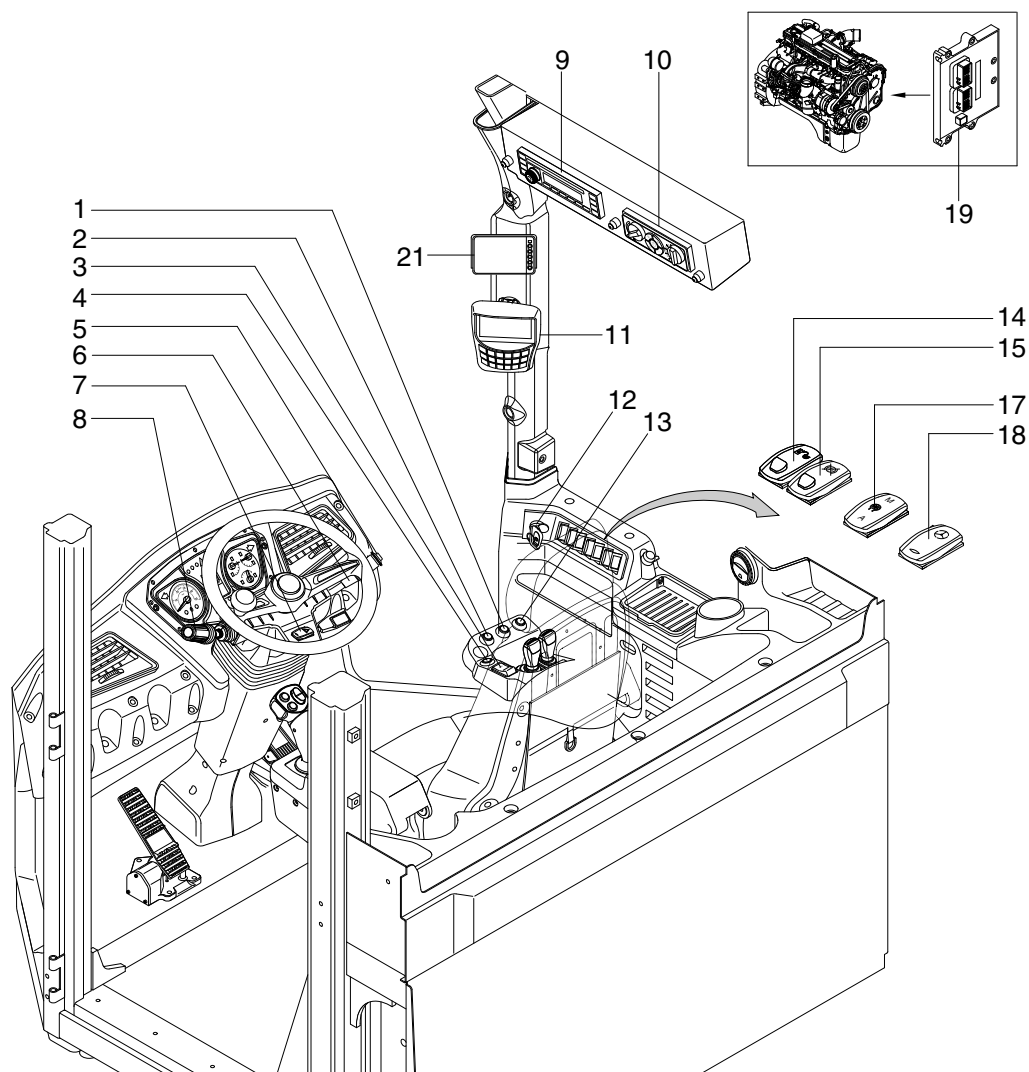
SECTION 7 ELECTRICAL SYSTEM

Group 1 Component Location	7-1
Group 2 Electrical Circuit	7-3
Group 3 Electrical Component Specification	7-22
Group 4 Connectors	7-29
Group 5 Troubleshooting	7-52

SECTION 7 ELECTRICAL SYSTEM

GROUP 1 COMPONENT LOCATION

1. LOCATION 1



970SA7EL20

- | | | |
|-------------------------|---------------------------|-----------------------------------|
| 1 Kick down button | 8 Gear select lever | 14 Pilot cut off switch |
| 2 Horn button | 9 Radio & USB player | 15 Parking brake switch |
| 3 FNR switch | 10 Aircon & heater switch | 17 Differential lock switch (opt) |
| 4 FNR select button | 11 Monitor | 18 Emergency test switch |
| 5 Hone button | 12 Starting switch | 19 Engine control unit (ECU) |
| 6 Multi function switch | Starting button (opt) | 21 Camera monitor |
| 7 Hazard switch | 13 Work load button | |

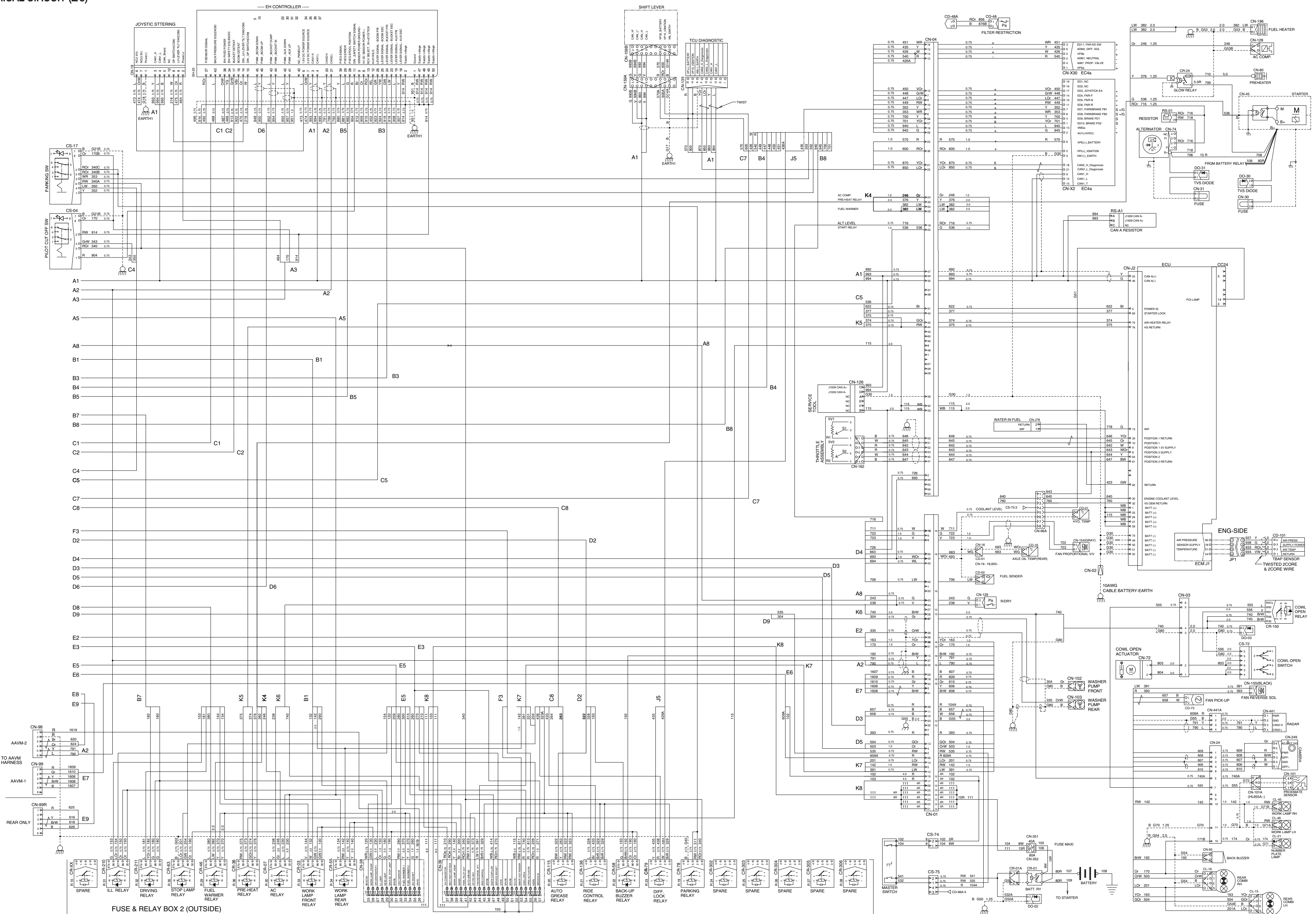
2. LOCATION 2



• ELECTRICAL CIRCUIT (1/3)

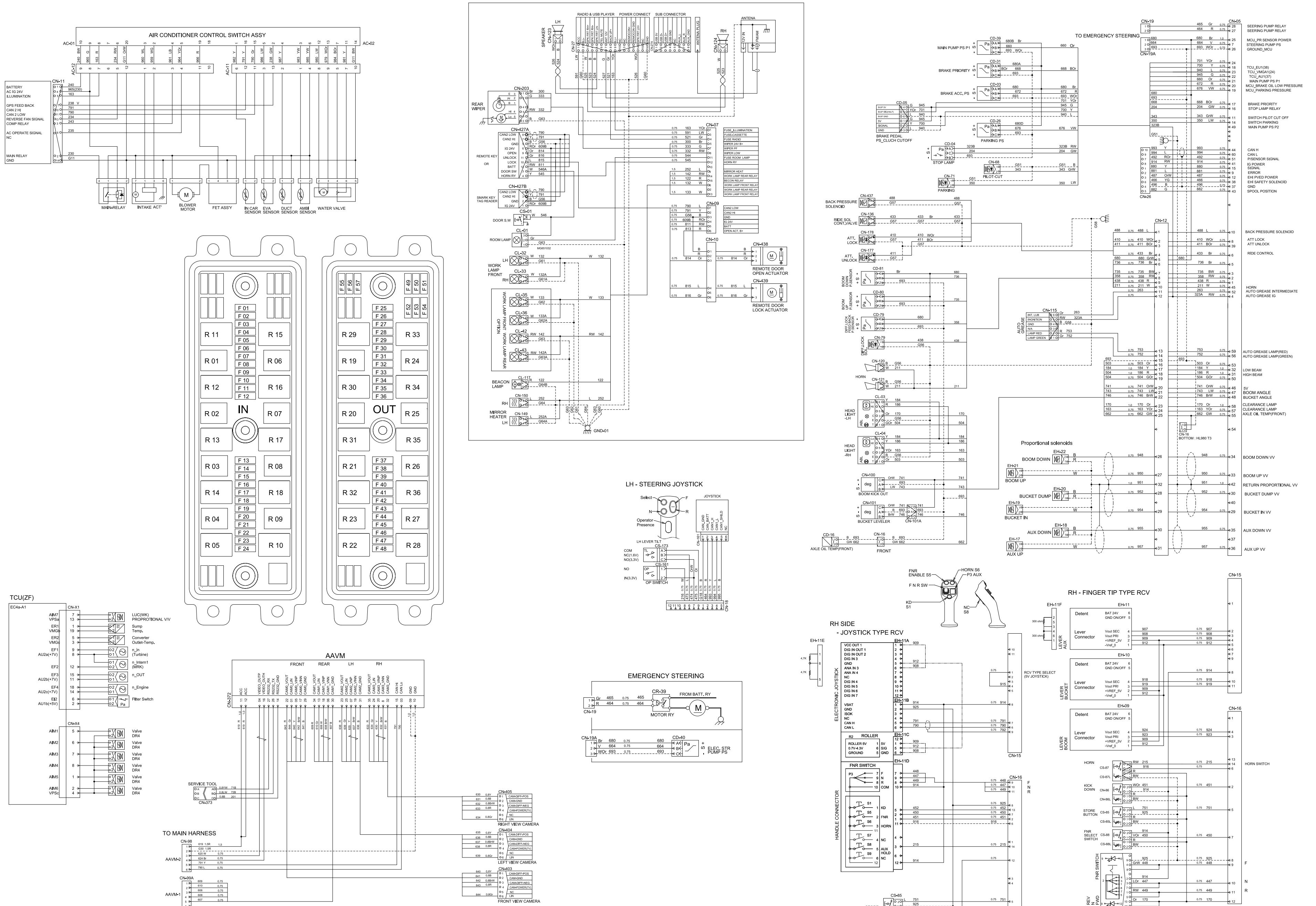


• ELECTRICAL CIRCUIT (2/3)



20WG-97300

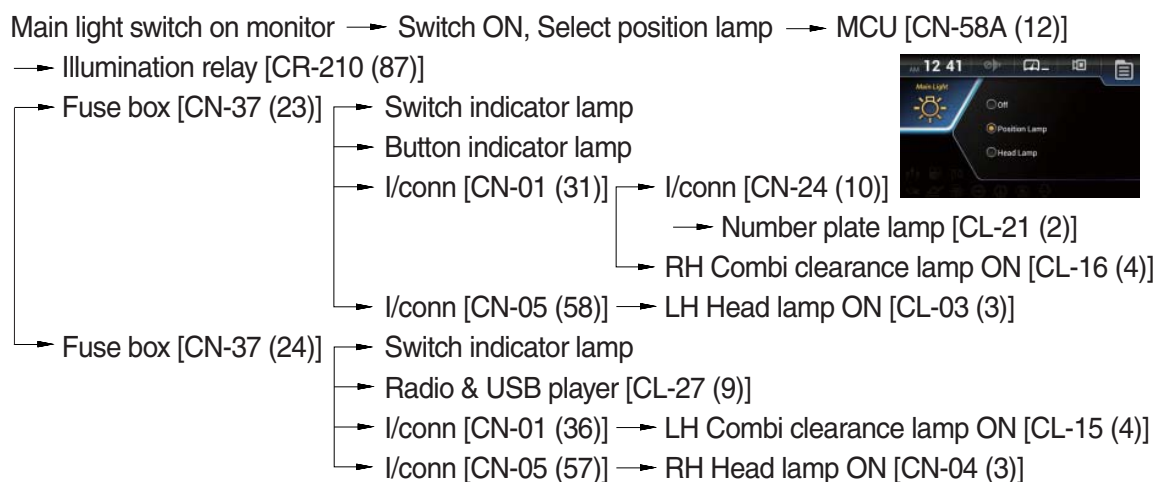
ELECTRICAL CIRCUIT (3/3)



MEMORANDUM

1. ILLUMINATION CIRCUIT

1) OPERATING FLOW



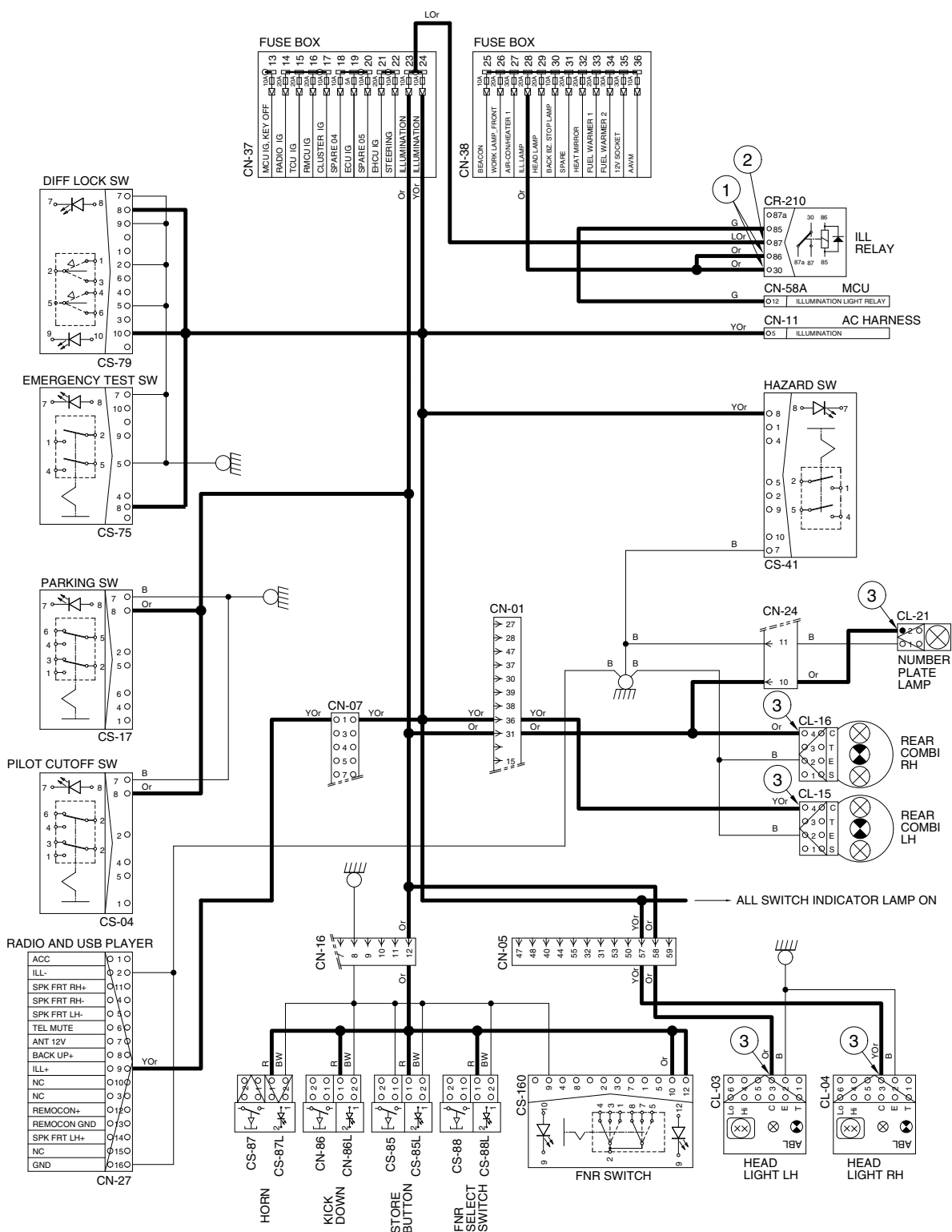
2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (relay input) ② - GND (relay output) ③ - GND (to light)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

ILLUMINATION CIRCUIT

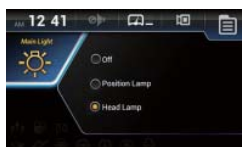
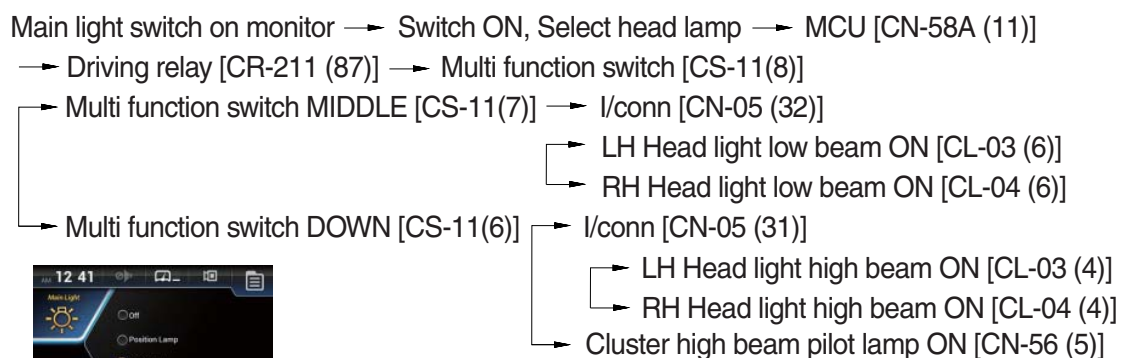


975T37EL04

※ The circuit diagram may differ from the equipment, so please check before a repair.

2. HEAD LIGHT CIRCUIT

1) OPERATING FLOW



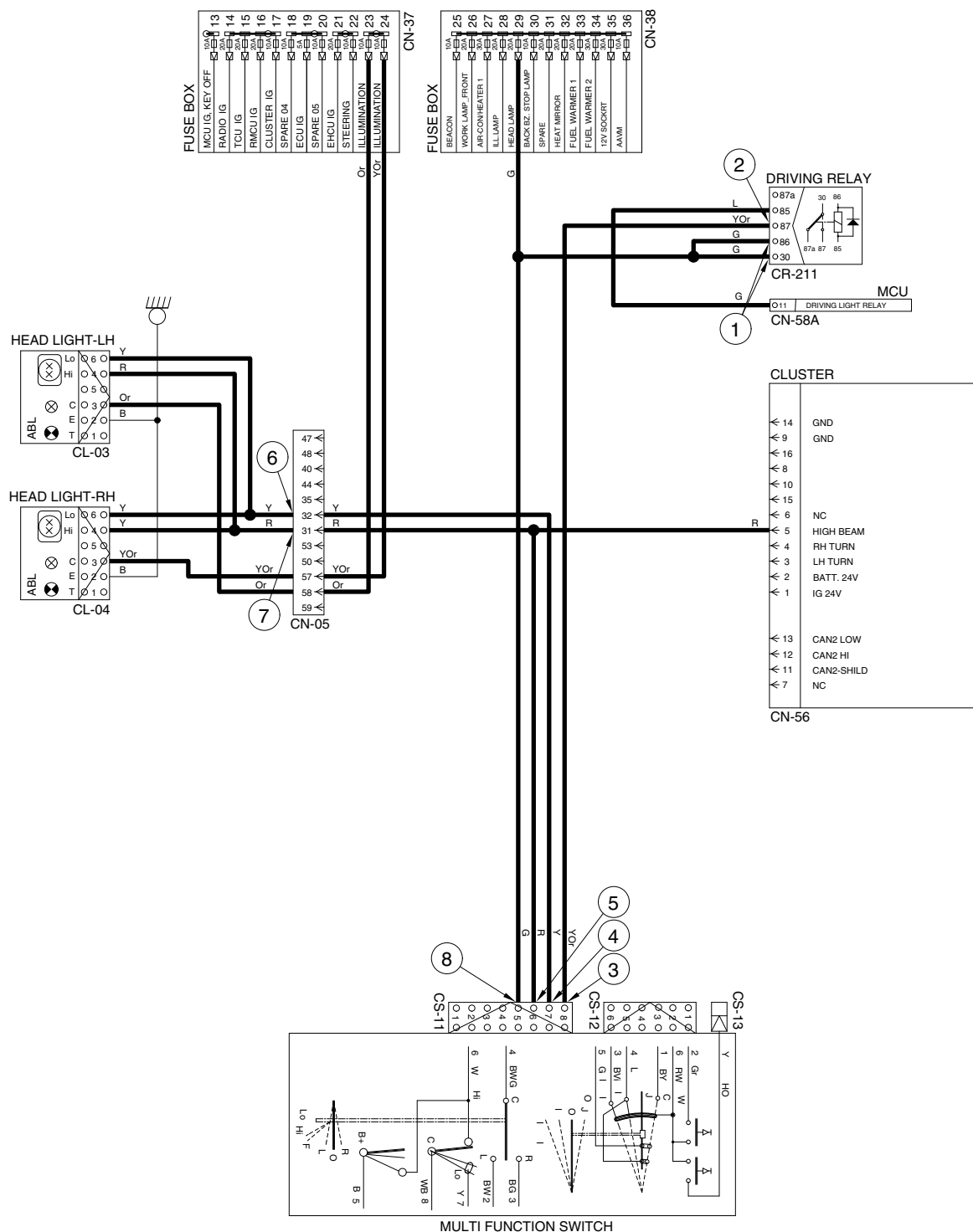
2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (relay input) ② - GND (relay output) ③ - GND (multi function input) ④ - GND (multi function output) ⑤ - GND (multi function output) ⑥ - GND (low beam) ⑦ - GND (high beam) ⑧ - GND (passing B ⁺)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

HEAD LIGHT CIRCUIT



975T37EL05

※ The circuit diagram may differ from the equipment, so please check before a repair.

3. WORK LIGHT SWITCH

1) OPERATING FLOW

※ Main light switch on monitor : Select position lamp.

(1) Work lamp switch (select Front)

MCU [CN-58A (88)] → Front work lamp relay [CR-03 (87)] → I/conn [CN-07 (06)]

- LH Front work lamp ON [CL-32 (1)]
- RH Front work lamp ON [CL-33 (1)]



(2) Work lamp switch (select Rear)

MCU [CN-58A (44)] → Rear work lamp relay [CR-55 (87)] → I/conn [CN-01 (05)]

- I/conn [CN-24 (12)]
 - LH Rear work lamp ON [CL-46 (1)]
 - RH Rear work lamp ON [CL-45 (1)]



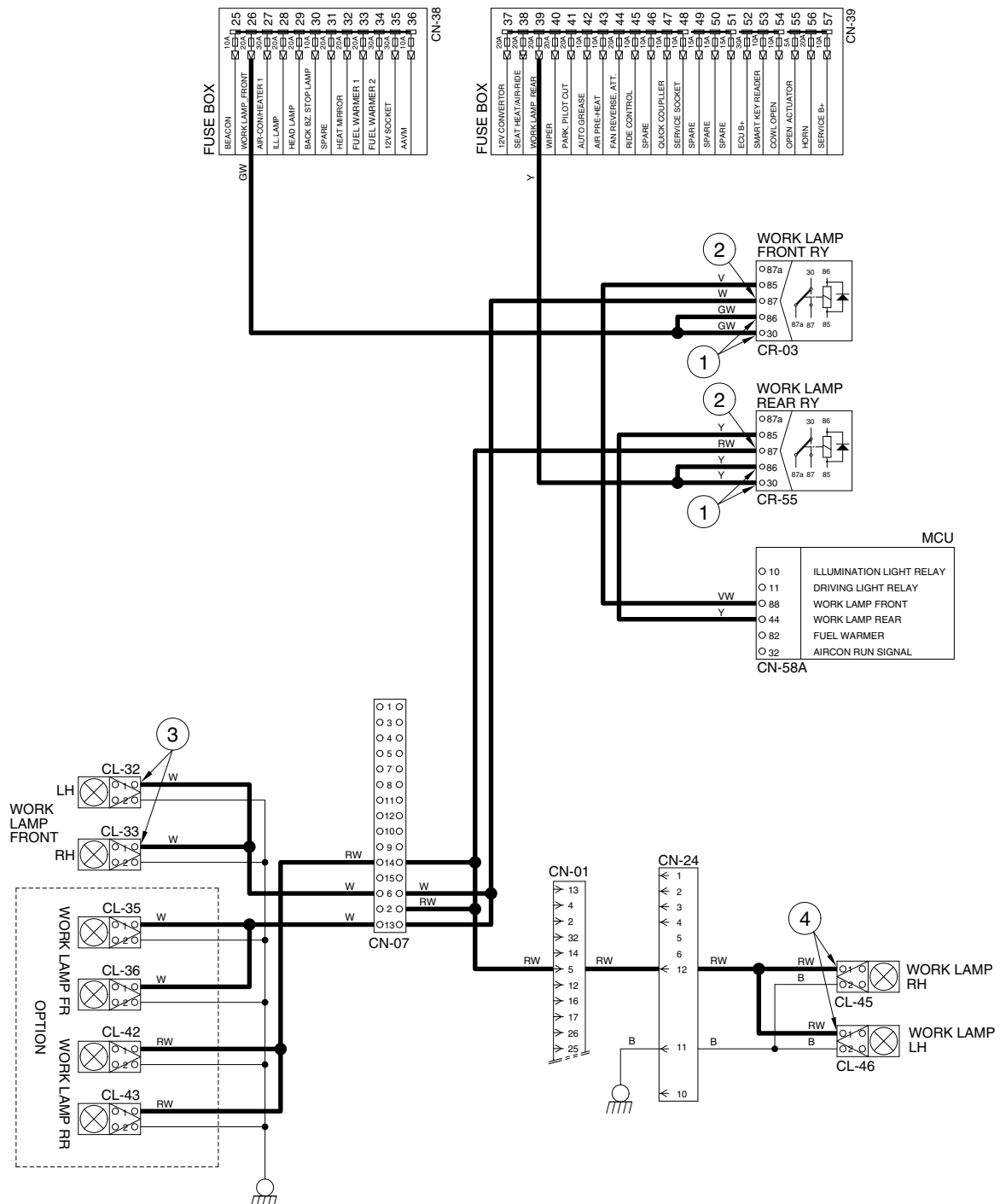
2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (work lamp power input) ② - GND (work lamp power output) ③ - GND (front work lamp) ④ - GND (rear work lamp)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

WORK LIGHT SWITCH



975T37EL06

※ The circuit diagram may differ from the equipment, so please check before a repair.

1) OPERATING FLOW

Battery(+) terminal → Fusible link [CN-351 (40A)] → Master switch [CS-74 (1) → (2)]
 → I/conn [CN-01 (16, 17)] → Fuse box [CN-36] →
 → Start switch [CS-02 (1)]
 → ECU power relay [CR-30 (30)]
 → Power relay [CR-35 (30)]

The gear selector has an output signal which is activated whenever the shift lever is in the neutral position. This signal can be used to control a relay and prevent engine from starting whenever the shift lever is not in the neutral position.

```

graph LR
    Start[Start switch ON [CS-02 (2, 3)]] --> IConn1[I/conn [CN-01(2)]]
    IConn1 --> Master[Master switch [CS-75 (1) → (2)]]
    IConn1 --> BatRel[Battery relay [CR-1]]
    BatRel --> BatRelOp[Battery relay operating (All power is supplied with the electric component)]
    IConn1 --> ECMRel[ECM power relay [CR-30 (30) → (87)]]
    ECMRel --> FuseBox1[Fuse box [CN-37 (19)]]
    IConn1 --> IConn4[I/conn [CN-04 (31)]]
    IConn4 --> ECU[ECU [CN-J2 (5)]]
    IConn1 --> FuseBox2[Fuse box [CN-37 (13)]]
    FuseBox2 --> MCU[MCU [CN-58A (1)]]
    IConn1 --> PowerRel[Power relay [CR-35 (30) → (87)]]
    PowerRel --> FuseBox3[Fuse box [CN-37 (15)]]
    PowerRel --> IConn36[I/conn [CN-04 (36)]]
    IConn36 --> CNX2[CN-X2 (5)]
  
```

Start switch START [CS-2 (6)] → Start safety relay [CR-05 (30) → (87)] → I/conn [CN-04 (20)] → Start relay [CR-23] → Starter (terminal B⁺ and M connector of start motor)

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (battery B ⁺) ② - GND (fusible link) ③ - GND (start key B terminal) ④ - GND (start key BR terminal) ⑤ - GND (i/conn CN-01 (16)) ⑥ - GND (start key C terminal) ⑦ - GND (start safety relay output) ⑧ - GND (start key ACC terminal)	20~25 V

※ TCU : Transmission control unit

7-13

5. CHARGING CIRCUIT

When the starter is activated and the engine is started, the operator releases the key switch to the ON position.

Charging current generated by operating alternator flows into the battery through the battery relay (CR-01).

The current also flows from alternator to each electrical component and controller through the fuse box.

1) OPERATING FLOW

(1) Warning flow

Alternator [CN-74 (1)] → I/conn [CN-04 (18)] → MCU [CN-58A (64)]

→ Cluster charge warning lamp ON

(2) Charging flow

Alternator → Starter [CN-45 (B⁺)] → Battery relay [CR-01]

→ Battery (+) terminal → Charging

→ Fusible link [CN-351 (40A)] → Master switch [CS-74 (1)→(2)] → I/conn [CN-01 (16, 17)]
→ Fuse box [CN-36, 39]

→ Fusible link [CN-352 (80A)] → I/conn [CN-01 (21~26)] → Fuse box [CN-38, 39]

2) CHECK POINT

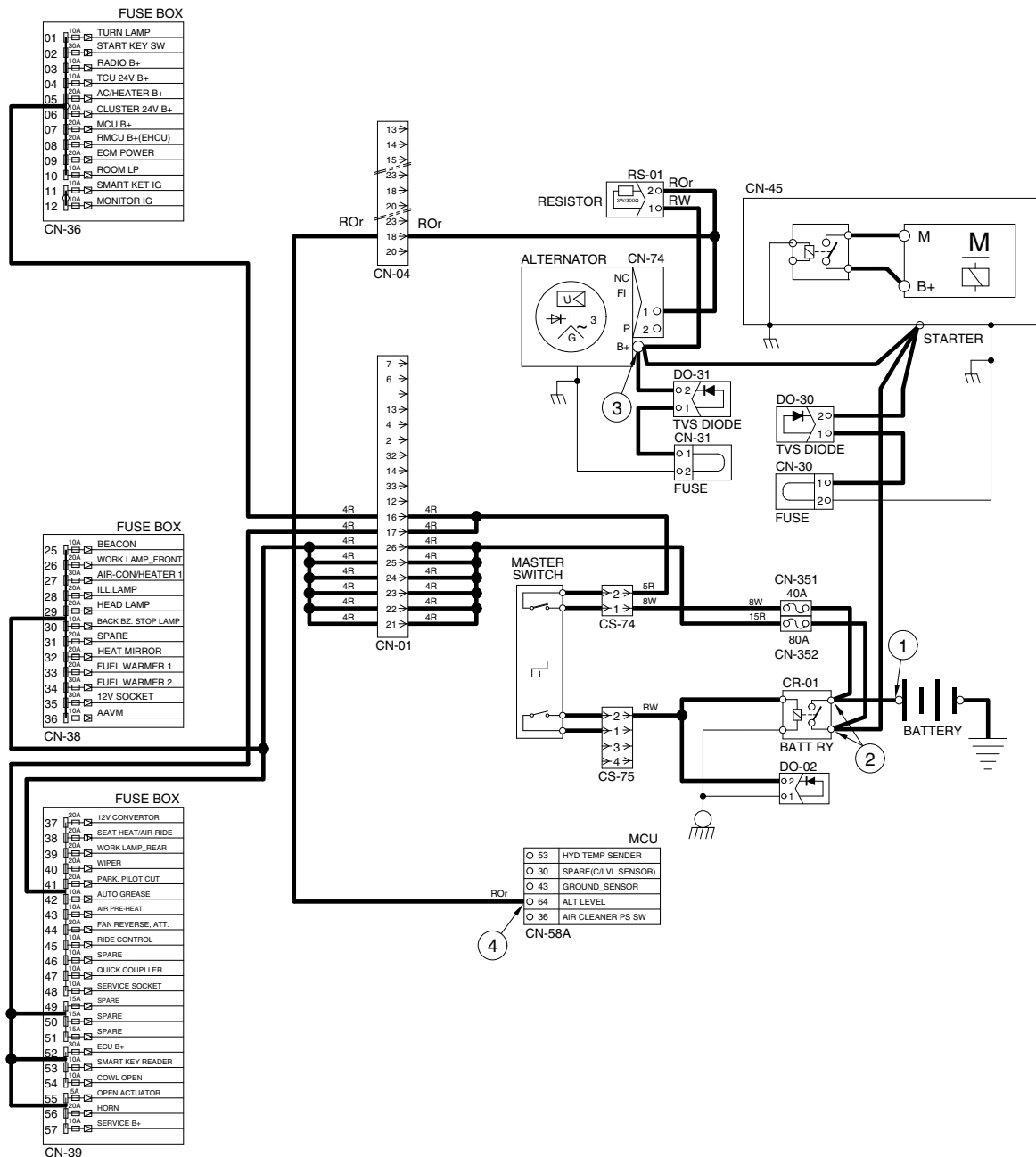
Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (battery) ② - GND (battery relay) ③ - GND (alternator B ⁺) ④ - GND (MCU)	20~28V

※ GND : Ground

※ MCU : Machine control unit

※ The circuit diagram may differ from the equipment, so please check before a repair.

CHARGING CIRCUIT



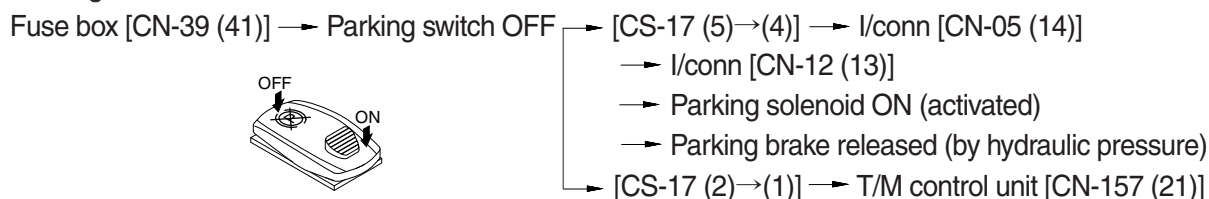
975T37EL08

※ The circuit diagram may differ from the equipment, so please check before a repair.

6. ELECTRIC PARKING, PILOT CUT OFF CIRCUIT

1) OPERATING FLOW

(1) Parking OFF



(2) Parking ON

Fuse box [CN-39 (41)] → Parking switch ON → Parking solenoid [CN-71] OFF
 → Parking brake applied [By spring force]

(3) Pilot cut off ON

Fuse box [CN-39 (41)] → Pilot cut off switch ON → Pilot cut off switch [CS-4 (5) → (4)]
 → I/conn [CN-05 (11)] → I/conn [CN-12 (12)] → Pilot cut off solenoid ON [CN-68] (activate)
 → Pilot cut off released

(4) Pilot cut off OFF

Fuse box [CN-39 (41)] → Pilot cut off switch OFF → Pilot cut off solenoid [CN-68] OFF
 → Pilot cut off applied

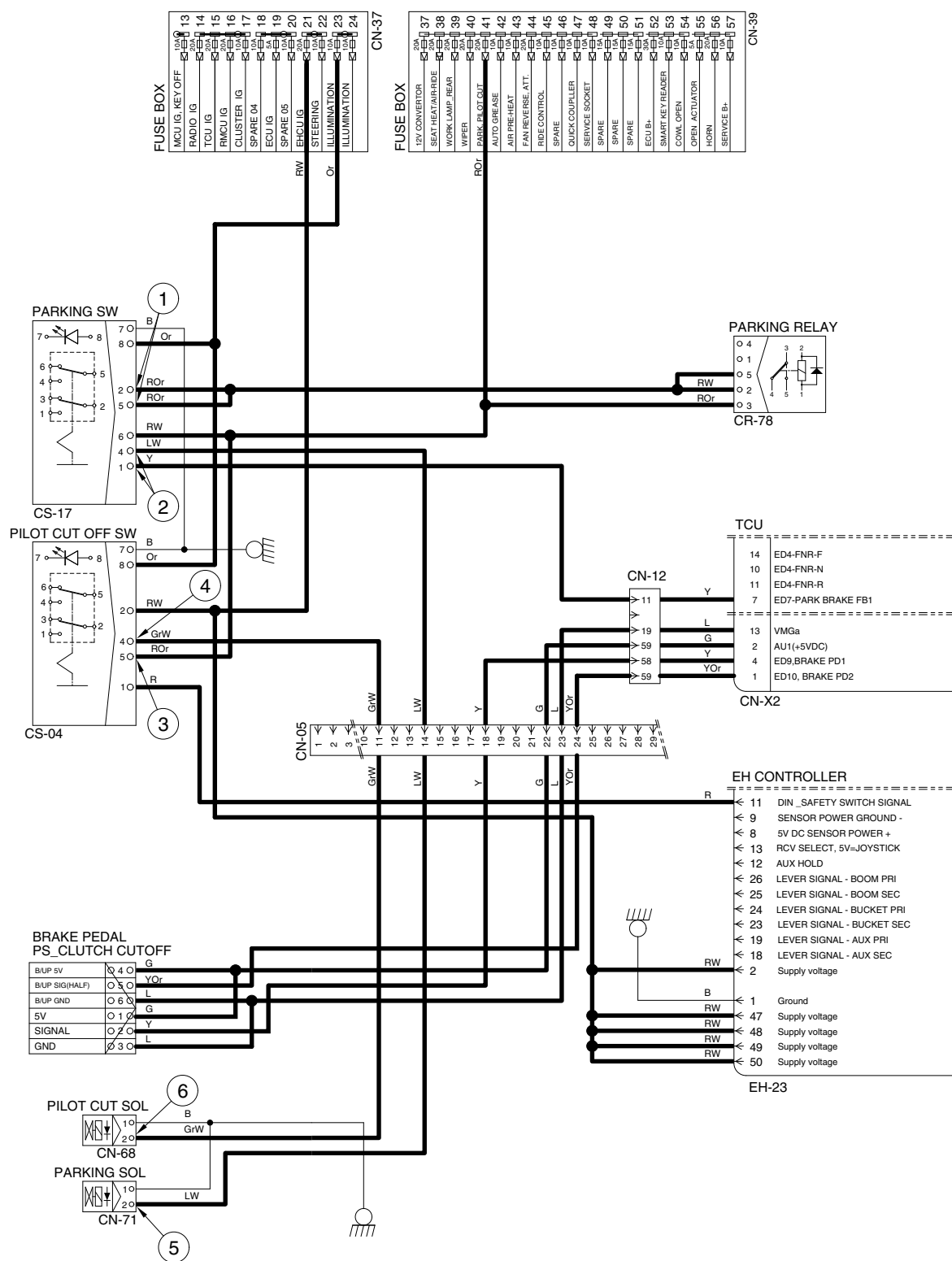
2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (parking switch input) ② - GND (parking switch output) ③ - GND (pilot cut off switch input) ④ - GND (pilot cut off switch output) ⑤ - GND (parking solenoid) ⑥ - GND (pilot cut off solenoid)	20~25V

※ GND : Ground

※ The circuit diagram may differ from the equipment, so please check before a repair.

ELECTRIC PARKING, PILOT CUT OFF CIRCUIT

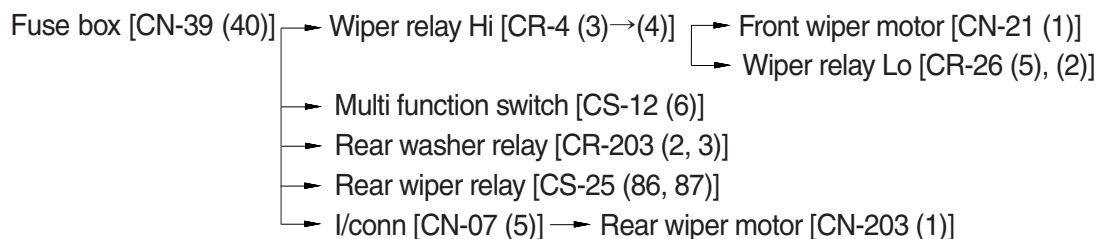


975T37EL09

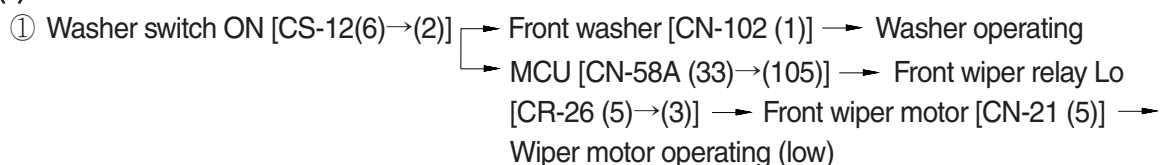
※ The circuit diagram may differ from the equipment, so please check before a repair.

7. WIPER AND WASHER CIRCUIT

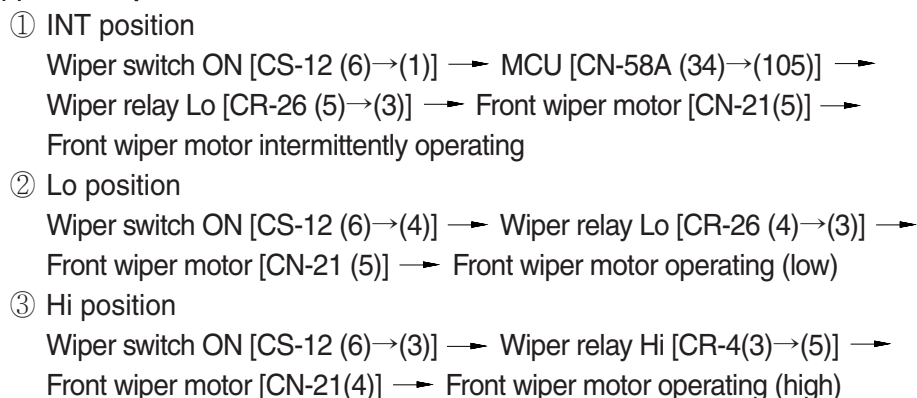
1) OPERATING FLOW



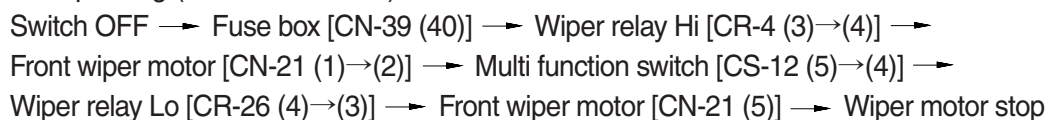
(1) Front washer switch ON



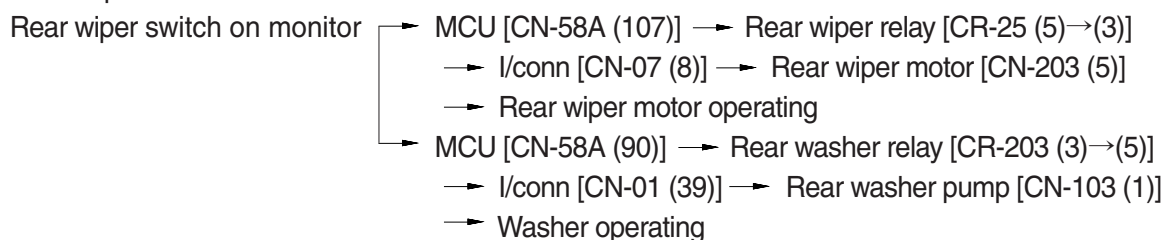
(2) Front wiper switch ON



(3) Auto-parking (when switch OFF)



(4) Rear wiper and washer switch



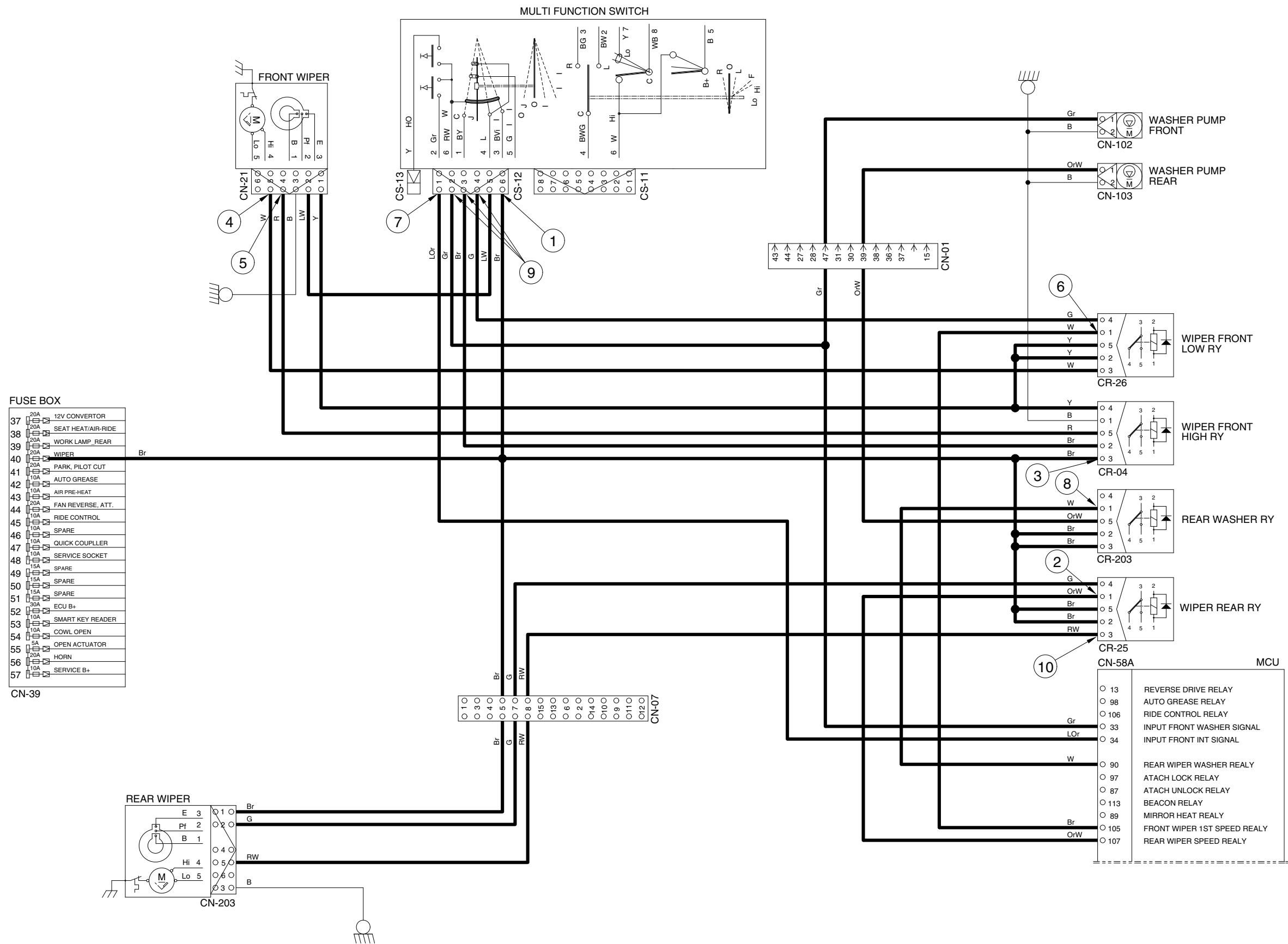
2) CHECK POINT

Condition	Check point	
Engine : Stop Key switch : ON Voltage : 20~25V	① - GND (front wiper switch power input)	⑥ - GND (wiper relay power input)
	② - GND (rear wiper relay power input)	⑦ - GND (front washer power output)
	③ - GND (wiper relay power input)	⑧ - GND (rear washer power output)
	④ - GND (front wiper motor Lo power input)	⑨ - GND (front wiper motor power output)
	⑤ - GND (front wiper motor High power input)	⑩ - GND (rear wiper motor power output)

※ GND : Ground

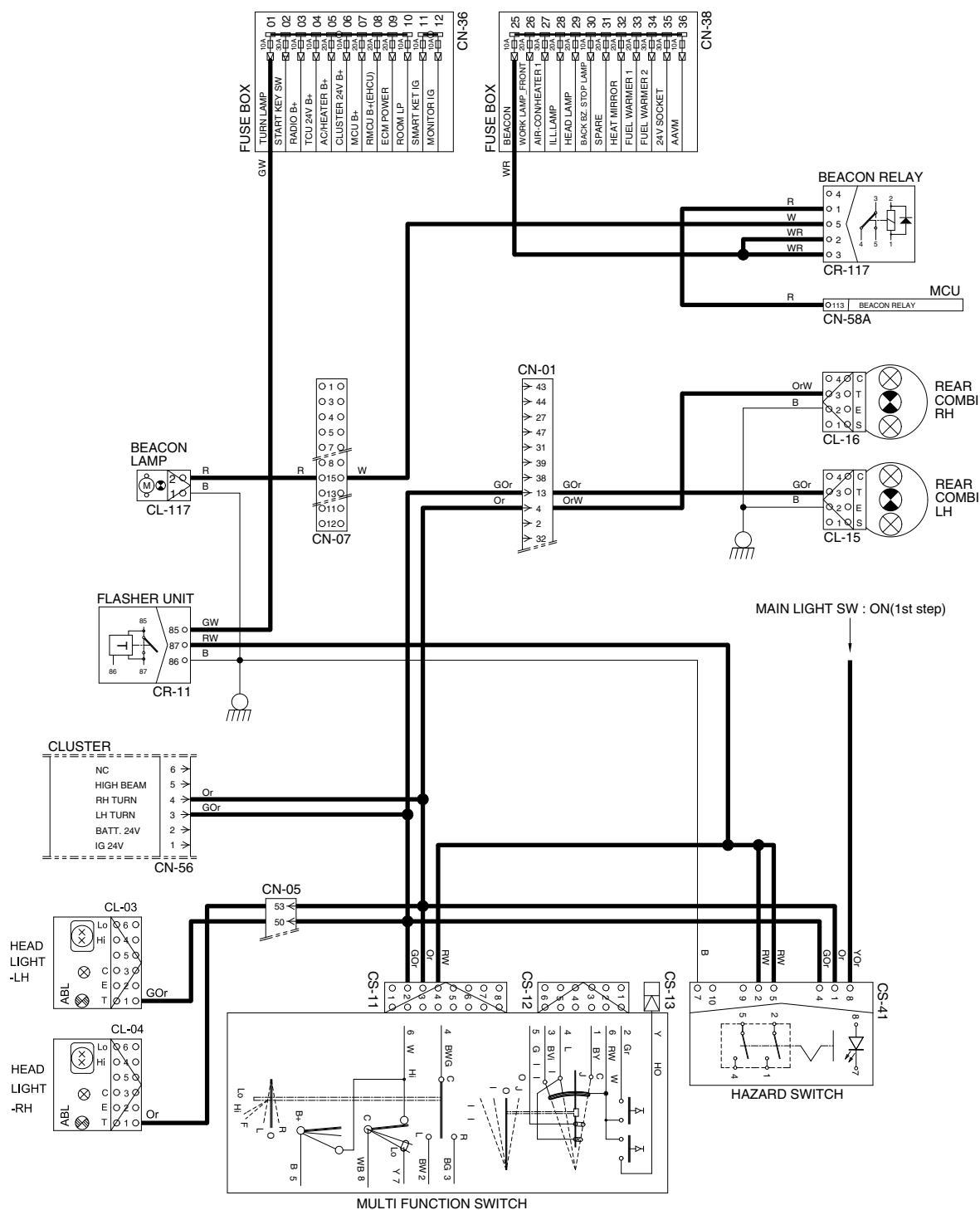
※ The circuit diagram may differ from the equipment, so please check before a repair.

WIPER AND WASHER CIRCUIT



※ The circuit diagram may differ from the equipment, so please check before a repair.

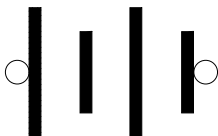
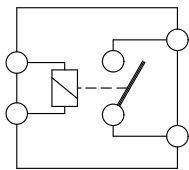
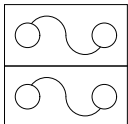
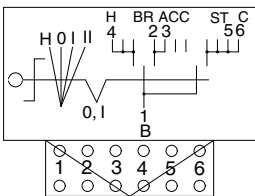
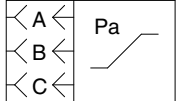
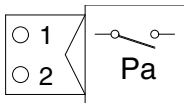
HAZARD, TURN AND ROTARY CIRCUIT

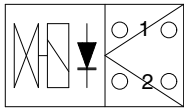
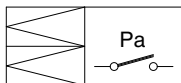
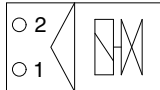
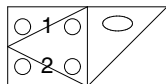
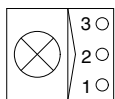
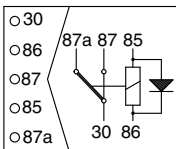


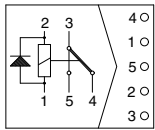
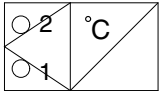
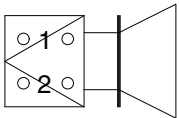
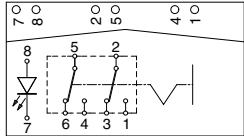
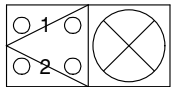
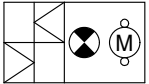
975T37EL11

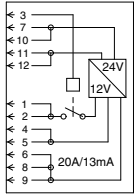
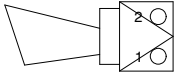
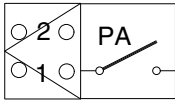
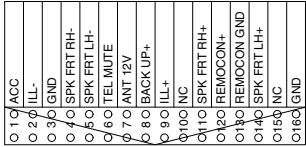
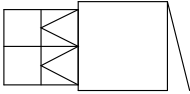
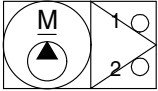
※ The circuit diagram may differ from the equipment, so please check before a repair.

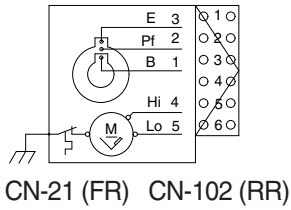
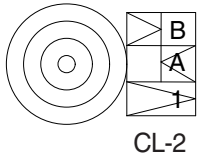
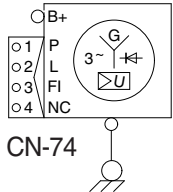
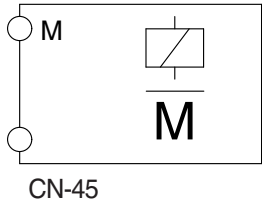
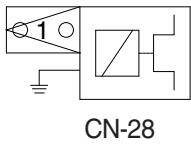
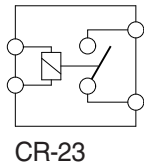
GROUP 3 ELECTRICAL COMPONENT SPECIFICATION

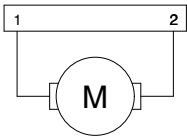
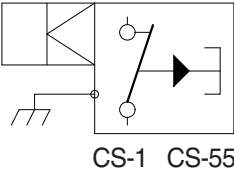
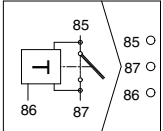
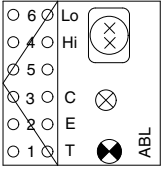
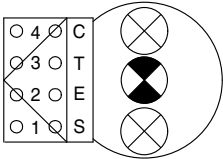
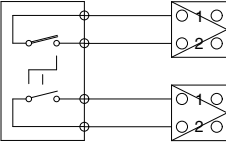
Part name	Symbol	Specifications	Check item
Battery		12V × 200Ah (2EA)	Gravity 1.280 over : over charged 1.280 ~ 1.250 : normal 1.250 below : discharged
Battery relay	 CR-1	Rated load : 24V 100A (continuity) 1000A (30seconds)	Coil resistance broken : approx 50 Ω connected : ∞ Ω
Fusible link	 CN-351 (40A), CN-352 (80A)	24V	Resistance between ring terminal and each connector pin 0 Ω : normal
Start key	 CS-2	B-BR : 24V 1A B-ACC : 24V 10A B-ST : 20V 40A	Resistance between each pin Key off : ∞ Ω (for each pin) Key on : 0 Ω (for pin 1-2 & 1-3) Start : 0 Ω (for pin 1-5)
Pressure switch	 CD-3 CD-26 CD-31 CD-39 CD-40 CD-58 CD-79 CD-80 CD-81	N.C Type	Resistance 0 Ω : normal (close)
Pressure switch	 CD-48 CD-129	N.O Type	Resistance ∞ Ω : normal (open)

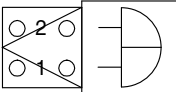
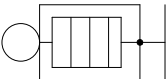
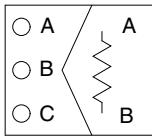
Part name	Symbol	Specifications	Check item
Pilot cut off, parking brake, diff lock, attach lock, unlock solenoid	 CN-68 CN-177 CN-71 CN-178 CN-79	24V 1A	Resistance normal : 15~25Ω
Air cleaner pressure switch	 CD-10	Max load : 6W N.O Type	Resistance ∞Ω : normal (open)
Lock-up, Ride control valve / Fan sole- noid	 CN-43 CN-136 CN-154 CN-155	24V 1.2A	※ Check LED lamp ※ Check resistance about 24Ω
Fuel sender	 CD-2	-	Resistance at fuel levels full level : 200Ω 9/12 level : 500Ω 6/12 level : 800Ω 3/12 level : 1100Ω empty : 1300Ω
Room lamp	 CL-1	24V 10W	Resistance normal : 1.2Ω
Relay (5pin)	 CR-3 CR-5 CR-7 CR-30 CR-35 CR-36 CR-38 CR-40 CR-46 CR-55 CR-56 CR-63 CR-210 CR-211 CR-381	24V 20A	Resistance normal : about 160Ω (for pin 85~86) 0Ω (for pin 30~87) ∞Ω (for pin 30~87)

Part name	Symbol	Specifications	Check item
Relay (5 pin)	 CR-2 CR-4 CR-25 CR-26 CR-37 CR-58 CR-79 CR-115 CR-117 CR-136 CR-302 CR-303	24V 20A	Resistance normal : about 160Ω (for pin 1~2) 0Ω (for pin 3~4) ∞Ω (for pin 3~5)
Hydraulic, transmission temperature	 CD-1 CD-49	—	Resistance normal : ∞Ω 105. C over : 0Ω
Speaker	 CN-123 (LH) CN-124 (RH)	4Ω 20W	Resistance normal : 4Ω
Switch (Locking type)	 CS-4 CS-17 CS-75	24V 8A	Resistance at switch off position ∞Ω between pin 1-5 and 2-6 0Ω between pin 5-7 and 6-8
Work lamp, Number plate lamp	 CL-21 CL-32 CL-33 CL-35 CL-36 CL-42 CL-43 CL-45 CL-46	Work lamp 24V 70W Number plate lamp 24V 10W	Resistance normal : 1.2Ω
Beacon lamp	 CL-117	24V 70W (H1 TYPE)	Resistance normal : 1.1Ω

Part name	Symbol	Specifications	Check item
DC/DC Converter	 CN-138	12V 3A	Resistance 8.8Ω (for pin A-B) 7.7Ω (for pin B-C)
Horn	 CN-120 CN-121	24V 2A	Operation by external power source - connect 24V power to (+) terminal - ground the (-) terminal
Receiver dryer	 CN-29	24V 2.5A	Resistance 0Ω : $2.1 \pm 0.3 \sim 27 \pm 2 \text{ kgf/cm}^2$ $\infty \Omega$: $\sim 2.1 \pm 0.3, 27 \pm 2 \sim \text{kgf/cm}^2$
Radio & USB player	 CN-27	24V 20W+20W	Resistance Power ON : $4\Omega + 4\Omega$ (for pin 1-6, 4-8)
Back up buzzer	 CN-65	24V 0.5A 110dB	Resistance normal : 5.2Ω
Washer pump	 CN-102 (FR) CN-103 (RR)	24V 2.5A	Resistance normal : 26.4Ω (for pin1-2)

Part name	Symbol	Specifications	Check item
Wiper motor	 CN-21 (FR) CN-102 (RR)	24V 1.5A 2-speed Auto parking	-
Cigar lighter	 CL-2	24V 5A 1.4W	Coil resistance normal : about 1M Ω
Alternator	 CN-74	Denso 28V 110A	Voltage normal : 24~28V
Starter	 CN-45	24V-7.5kW	Operating or not
Aircon compressor	 CN-28	24V 79W	Resistance normal : 13.4 Ω
Start relay	 CR-23	24V 300A	Coil resistance normal : 1-2 Ω Switch connection $\infty \Omega$ at normal open position 0 Ω when engaged

Part name	Symbol	Specifications	Check item
Blower motor		24V 9.5A	Resistance at each switch position normal : 0.5-2Ω
Door switch		24V 2W	Resistance normal : about 5MΩ
Flasher unit		24V 85 ~ 190 C/M 50dB	-
Head lamp		24V 75W/70W (H4 TYPE) 24V 4W (T4W)	Resistance normal : a fewΩ
Combi lamp (rear)		24V 5W (R5W) 2 × 24V 21W (P21W)	-
Master switch		Continuous capacity : 180Amp Push in capacity : 1000Amp	-

Part name	Symbol	Specifications	Check item
Warning buzzer	 CN-26	24V 200mA $90 \pm 5\text{dB}$ (ℓ m)	-
Preheater	 CN-80	24V 200A	Resistance 0.25~0.12Ω
Resistor	 CN-99	4W	Resistance A - B : 120Ω

GROUP 4 CONNECTORS

1. CONNECTOR DESTINATION

Connector number	Type	No. of pin	Destination	Connector part No.	
				Female	Male
CN-1	DEUTSCH	48	I/conn (Rear harness-Main harness)	DRB16-48SAE-L018	DRB12-48PAE-L018
CN-4	DEUTSCH	60	I/conn (Engine harness-Main harness)	DRB16-60SAE-L018	DRB12-60PAE-L018
CN-5	DEUTSCH	60	I/conn (Bottom harness-Main harness)	DRB16-60SBE-L018	DRB12-60PBE-L018
CN-7	AMP	15	I/conn (Main harness-Cab harness)	2-85262-1	368301-1
CN-9	DEUTSCH	6	I/conn (Main harness-Cab harness)	174264-2	174262-2
CN-11	AMP	15	I/conn (Main harness-Aircon harness)	2-85262-1	368301-1
CN-12	DEUTSCH	35	I/conn (Front harness-Bottom harness)	HDP26-24-35SN-L015	HDP24-24-35PN-L015
CN-14	DEUTSCH	12	I/conn (Frame harness-Grill harness)	DT06-12S	DT04-12P
CN-15	KET	11	I/conn (RH console harness-Main harness)	MG651350	MG641353
CN-16	KET	14	I/conn (RH console harness-Main harness)	MG651110	MG641113
CN-18	DEUTSCH	12	LH seat console	DT06-12S	DT04-12P
CN-19	DEUTSCH	2	I/conn (Emer steer harness-Bottom harness)	DT06-2S	DT04-2P
CN-21	AMP	6	Front wiper motor	936257-2	-
CN-22	DEUTSCH	2	Compressor	DTP06-2S	-
CN-24	DEUTSCH	12	Grill harness	DT06-12S	-
CN-26	AMP	10	Joystick steering	174655-2	-
CN-27	MK II	16	Radio and USB player	PK145-16017	-
CN-27A	MK II	8	USB connector	174984-2	-
CN-31	DEUTSCH	3	Brake priority	DT06-3S	-
CN-36~39	-	-	Fuse box assy	21WG-16031	-
CN-43	AMP	2	Lock-up	282028	-
CN-45	Ring term	-	Starter	R14-12	ST 710246-2
CN-48	AMP	1	Hour meter	2-520193-2	-
CN-49	AMP	2	Torque converter temperature	85202-1	-
CN-56	KUM	16	Cluster	KPK145-16017	-
CN-57	AMP	20	Monitor	174047-2	-
CN-57C	DEUTSCH	4	Camera monitor	DT06-4S-EP06	-
CN-58A	AMP	121	MCU (machine control unit)	1241434-1	-
CN-64	MOLEX	4	Smart key	39012040	-
CN-65	DEUTSCH	2	Back up buzzer	DT06-2S-EP06	-
CN-68	DEUTSCH	2	Pilot cut off	DT06-2S-EP06	-
CN-71	DEUTSCH	2	Parking solenoid	DT06-2S-EP06	-
CN-72	DEUTSCH	2	Cowl open activator	DT06-2S-EP06	-

Connector number	Type	No. of pin	Destination	Connector part No.	
				Female	Male
CN-74	PACKARD	4	Alternator	1218-6568	-
CN-79	DEUTSCH	2	Differential lock solenoid	DT06-2S-EP06	-
CN-79A	DEUTSCH	2	Differential lock foot switch	DT06-2S-EP06	DT04-2P-E005
CN-93	DEUTSCH	-	ECM (engine control module)	DRC26-50S-04	-
CN-94	DEUTSCH	-	ECM power	DT06-4S-EP06	-
CN-99,99R	DEUTSCH	6	Rear camera	DT06-6S-EP06	DT04-6P-EP05
CN-100	DEUTSCH	3	Boom kick out	DT06-3S-EP06	-
CN-101	DEUTSCH	3	Bucket leveler	DT06-3S-EP06	-
CN-102	KET	2	Front washer tank	MG640605	-
CN-103	KET	2	Rear washer tank	MG640605	-
CN-112	-	16	Gear box	21L7-60290	-
CN-115	DEUTSCH	6	Auto grease	DT06-6S-EP06	DT04-6P-EP05
CN-120,121	DEUTSCH	2	Horn	DT06-2S-EP06	-
CN-122	DEUTSCH	9	Machine service tool	HD10-9-96P	-
CN-123	KET	2	Speaker (LH)	7123-1520	-
CN-124	KET	2	Speaker (RH)	7123-1520	-
CN-125	DEUTSCH	12	RMCU(remote management control unit)	DT06-12S	DT04-12P
CN-126	DEUTSCH	9	Engine service tool	HD10-9-1939P	-
CN-128	KET	1	Aircon compressor	PB625-01027	-
CN-129	KET	2	Receiver drier	MG640795	-
CN-134	DEUTSCH	9	Diagnostic (TCU)	HD10-9-1939P	-
CN-136	AMP	2	Ride control solenoid	-	S816-102002
CN-136A	Econoseal J	2	l/conn (Ride control harness-Front harness)	S816-002002	S816-102002
CN-137	AMP	1	12V socket	172434-2	-
CN-138	AMP	12	DC/DC Converter	1-967622-1	-
CN-139	AMP	2	12V socket	172434-2	-
CN-149	DEUTSCH	2	Mirror heat (LH)	DT06-2S	DT04-2P
CN-150	DEUTSCH	2	Mirror heat (RH)	DT06-2S	DT04-2P
CN-152	AMP	4	Proportional valve	2-967059-1	-
CN-154	DEUTSCH	2	Fan speed solenoid	DT06-2S	-
CN-155	DEUTSCH	2	Fan reverse solenoid	DT06-2S	-
CN-156	DEUTSCH	2	Seat heat (with switch)	-	DT04-2P-E005
CN-157	AMP	68	Transmission control unit	963598-1	-
CN-159A	DEUTSCH	12	Gear selector	DT06-12S	-
CN-160	CARLING	12	FNR joystick lever	LC3-01	-
CN-162	AMP	6	Throttle pedal	174262-2	-
CN-163	AMP	2	ECO feeling switch	174352-2	-
CN-171	DEUTSCH	3	Service socket	DT06-3S-EP06	-

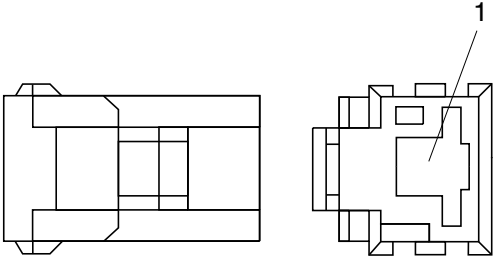
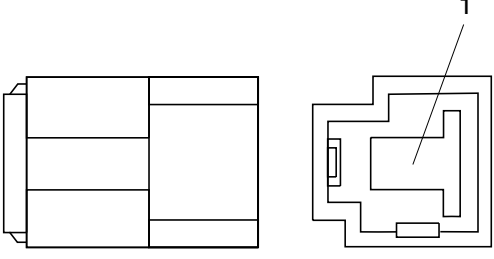
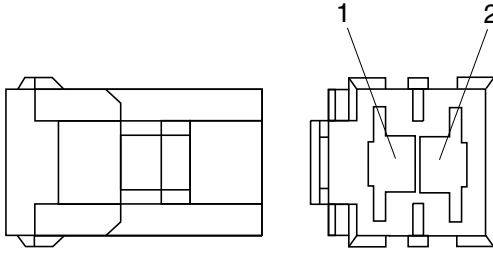
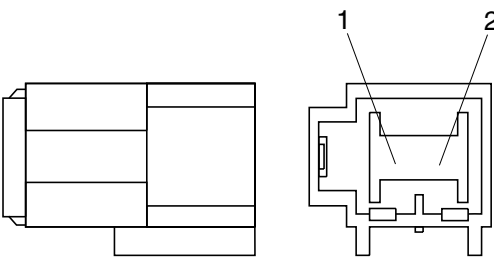
Connector number	Type	No. of pin	Destination	Connector part No.	
				Female	Male
CN-177	DEUTSCH	2	Quick coupler unlock solenoid	DT06-2S-EP06	-
CN-177A	Econoseal J	3	I/conn (Front harness-Quick coupler harness)	S816-003002	S816-103002
CN-178	DEUTSCH	2	Quick coupler lock solenoid	DT06-2S-EP06	-
CN-196	PACKARD	4	Fuel heater	2-967325-3	-
CN-203	AMP	6	Rear wiper motor	936257-1	-
CN-246	KET	1	PTC power	-	MG620659-5
CN-249	DEUTSCH	6	Camera	-	DT04-6P-EP05
CN-250	DEUTSCH	2	Seat belt alarm	DT06-2S-EP06	-
CN-252	TYCO	6	Differential lock	S816-006602	S816-106602
CN-313	DEUTSCH	4	AAVM monitor service tool	DT06-4S-EP06	-
CN-399	AMP	4	DEF sensor	1-967325-1	-
CN-431	KET	20	AAVM monitor	MG653026	-
Relay					
CR-1	Ring term	-	Battery relay	S820-104002	-
CR-2	AMP	5	Horn relay	VCFM-1002	-
CR-3	AMP	5	Front work lamp relay	VCFM-1002	-
CR-4	AMP	5	Wiper relay (Hi)	VCFM-1002	-
CR-5	HELLA	5	Safety relay	8JA003526-001	-
CR-7	AMP	5	Aircon relay	VCFM-1002	-
CR-11	250	-	Flasher unit	S810-003702	-
CR-23	Ring term	-	Start relay	ST 710289-2	ST 710384-2
CR-24	Shur	1	Preheater relay	S822-014000	-
CR-25	AMP	5	Rear wiper relay	VCFM-1002	-
CR-26	AMP	5	Wiper relay (low)	VCFM-1002	-
CR-30	HELLA	5	ECM power relay	8JA003526-001	-
CR-36	AMP	5	Preheater relay	VCFM-1002	-
CR-39	-	2	Emergency steering pump relay	S820-104000	-
CR-40	KET	5	EHCU power relay	MG610047-1	-
CR-46	HELLA	5	Fuel warmer relay	8JA003526-001	-
CR-55	AMP	5	Rear work lamp relay	VCFM-1002	-
CR-56	KET	5	Mirror heat relay	MG610047-1	-
CR-58	AMP	5	Back up relay	VCFM-1002	-
CR-63	AMP	5	Stop lamp relay	VCFM-1002	-

Connector number	Type	No. of pin	Destination	Connector part No.	
				Female	Male
Switch					
CS-1	AMP	1	Door switch	ST730018-3	-
CS-2	KET	6	Start key switch	MG610335-5	-
CS-4	CARLING	10	Pilot cut off switch	VC2-01	-
CS-11	KET	8	Multi function switch	MG610339-5	-
CS-12	KET	6	Multi function switch	MG610335-5	-
CS-17	CARLING	10	Parking switch	VC2-01	-
CS-33	AMP	6	Engine stop switch	174262-2	-
CS-41	CARLING	10	Hazard switch	VC2-01	-
CS-74	-	2	Master switch	S813-030200	-
CS-75	CARLING	10	Emergency steering test switch	VC2-01	-
CS-79	CARLING	10	Differential lock switch	VC2-01	-
CS-85, 85L	KET	2	Workload switch	MG610070	MG620074
CS-86, 86L	KET	2	Kick down switch	MG610070	MG620074
CS-87, 87L	KET	2	Horn switch	MG610070	MG620074
CS-88, 88L	KET	2	FNR select switch	MG610070	MG620074
CS-105	CARLING	10	SCR switch	VC2-01	-
Light					
CL-1	KET	3	Room lamp	MG651032	-
CL-3	DEUTSCH	6	Head light (LH)	DT06-6S	-
CL-4	DEUTSCH	6	Head light (RH)	DT06-6S	-
CL-15	YAZAKI	4	Combi lamp (RR, LH)	7232-7444	-
CL-16	YAZAKI	4	Combi lamp (RR, RH)	7232-7444	-
CL-21	SWP	2	Number plate lamp	S814-002000	-
CL-22	DEUTSCH	2	Work light (LH)	DT06-2S	-
CL-23	DEUTSCH	2	Work light (RH)	DT06-2S	-
CL-32	DEUTSCH	2	Rear work light (RH)	DT06-2S	DT04-2P
CL-33	DEUTSCH	2	Rear work light (LH)	DT06-2S	DT04-2P
CL-42	DEUTSCH	2	Rear work light (opt)	DT06-2S	DT04-2P
CL-45	DEUTSCH	2	Work light (RH)	DT06-2S-EP06	-
CL-46	DEUTSCH	2	Work light (LH)	DT06-2S-EP06	-
CL-117	AMP	2	Beacon lamp	174198-2	-

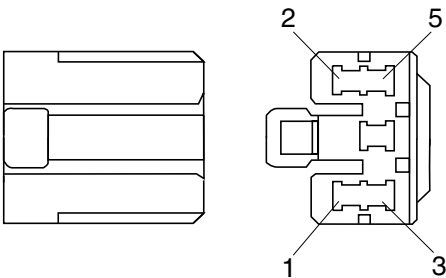
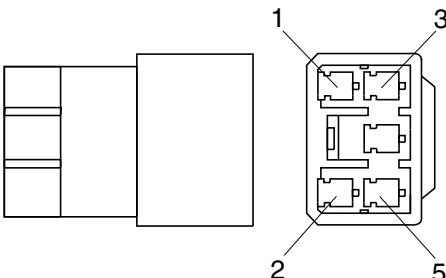
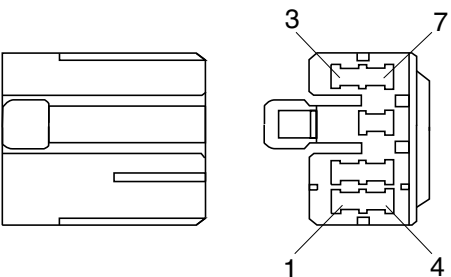
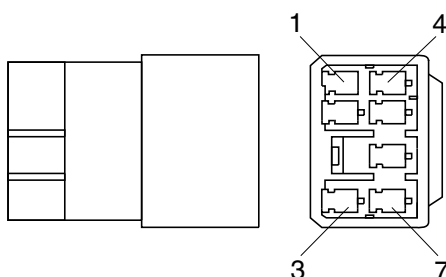
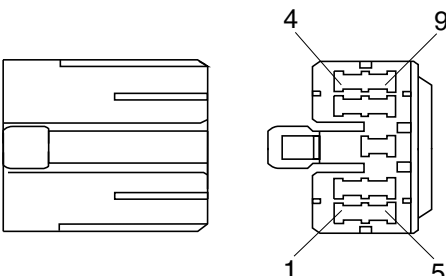
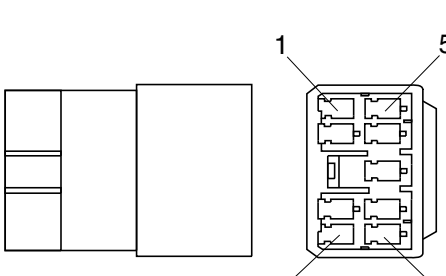
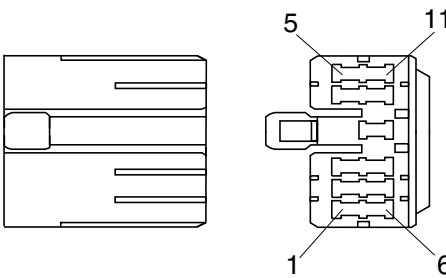
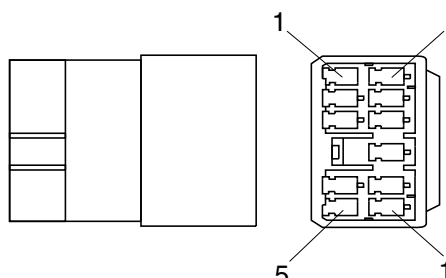
Connector number	Type	No. of pin	Destination	Connector part No.	
				Female	Male
Sensor, sender					
CD-1	AMP	2	Hyduaualic oil temp sendor	85202-1	-
CD-2	YAZAKI	2	Fuel sendor	7123-7424	-
CD-3	DEUTSCH	3	Brake fail pressure switch	DT06-3S-EP06	-
CD-4	DEUTSCH	3	Stop lamp pressure switch	DT06-3S-EP06	-
CD-5	PACKARD	3	Clutch cut off pressure switch	-	1215793
CD-10	AMP	2	Air cleaner switch	85202-1	-
CD-17	AMP	2	Engine pick-up sensor	85202-1	-
CD-26	DEUTSCH	3	Parking pressure switch	DT06-3S-EP06	-
CD-27	AMP	2	Turbin pick up sensor	85202-1	-
CD-31	DEUTSCH	3	Brake priority pressure switch	DT06-3S-EP06	-
CD-39	DEUTSCH	3	Main pump pressure switch	DT06-3S-EP06	-
CD-40	DEUTSCH	3	Steering pump pressure switch	DT06-3S-EP06	-
CD-43	AMP	2	Lock up proportional valve	282027	-
CD-45	DEUTSCH	2	WIF sensor	DT06-2S-EP06	-
CD-46	AMP	3	Output speed sensor	282087	-
CD-47	AMP	2	Gear chain sensor	85202-1	-
CD-48	AMP	2	Oil filter restriction sensor	282080	-
CD-49	AMP	2	Converter temp sensor	85202-1	-
CD-73	AMP	2	Speed sendor	174352-2	-
CD-79	DEUTSCH	3	Diff lock feed back sensor	DT06-3S-EP06	-
CD-80	DEUTSCH	3	Boom up positioner sensor	DT06-3S-EP06	-
CD-81	DEUTSCH	3	Boom down positioner sensor	DT06-3S-EP06	-
CD-96	PACKARD	3	Coolant level sensor	12110293-EP06	-
CD-101	SUMITOMO	4	TBAP sensor	6098-0144	-

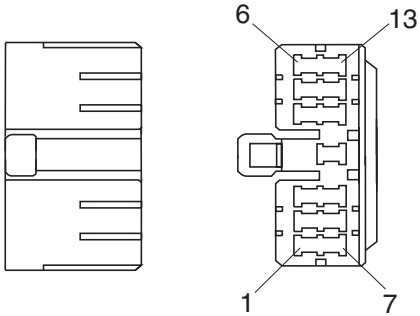
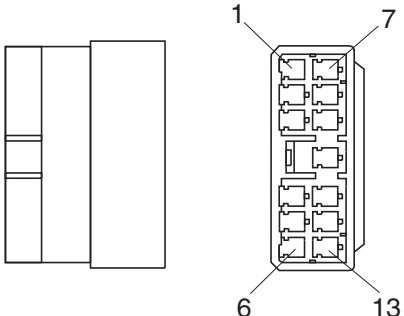
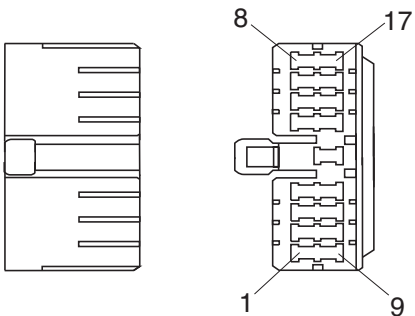
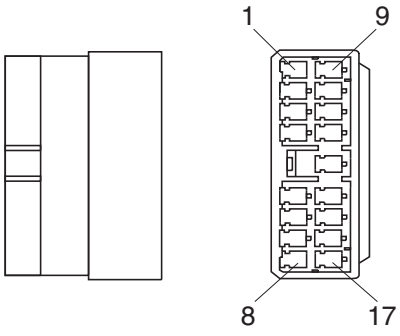
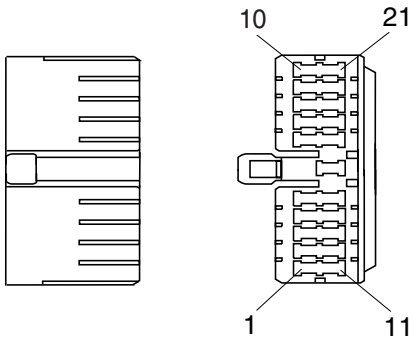
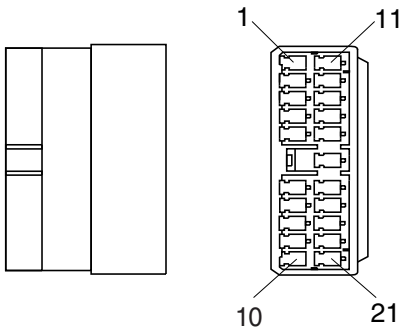
2. CONNECTION TABLE FOR CONNECTORS

1) 58-L TYPE CONNECTOR

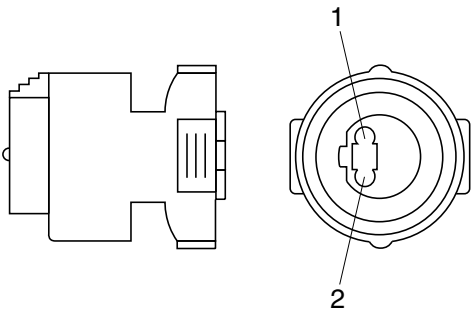
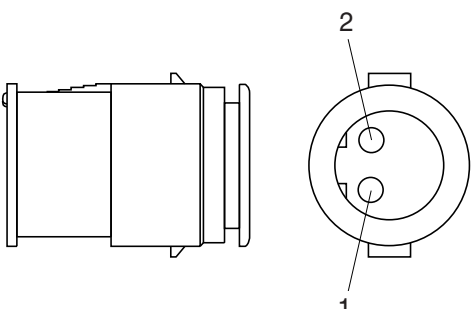
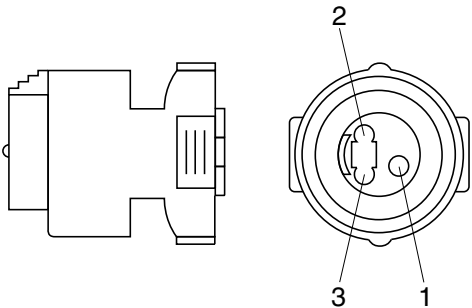
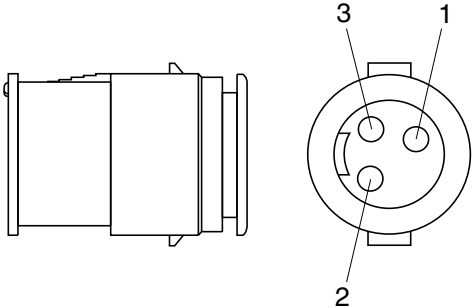
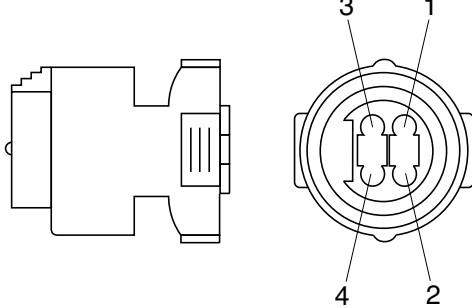
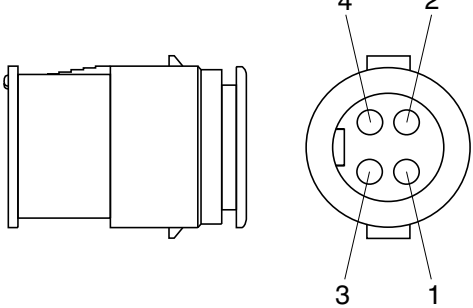
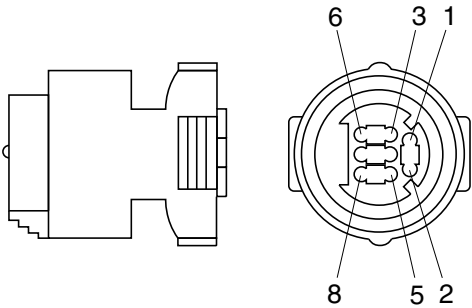
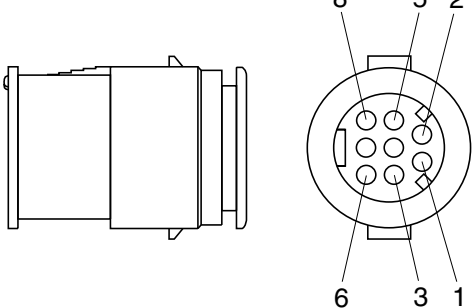
No. of pin	Receptacle connector (female)	Plug connector (male)
1	 S813-030100	 S813-130100
2	 S813-030200	 S813-130200

2) PA TYPE CONNECTOR

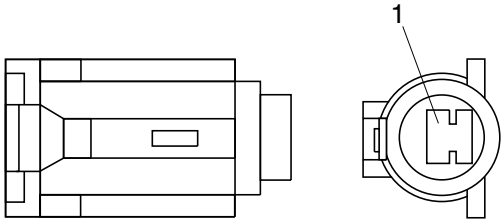
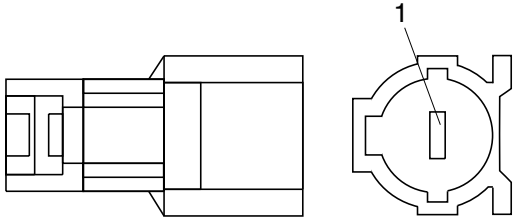
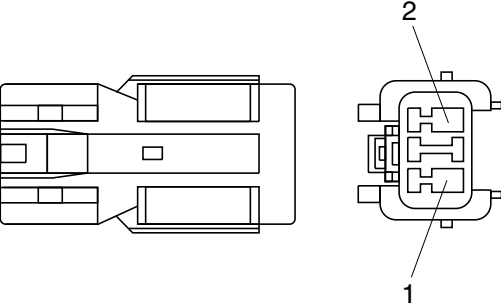
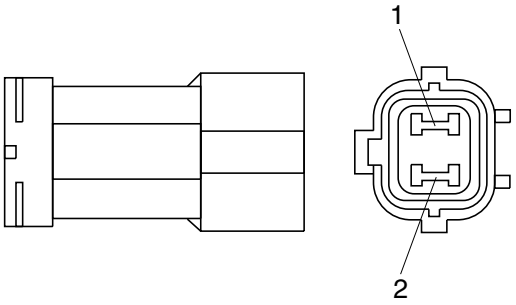
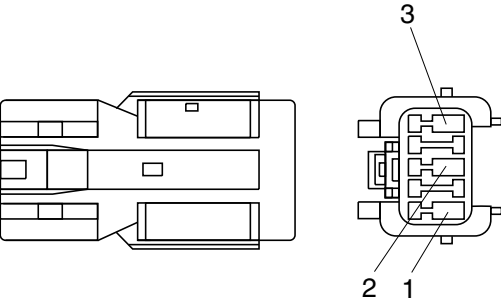
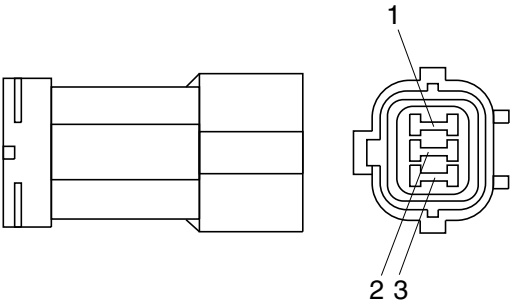
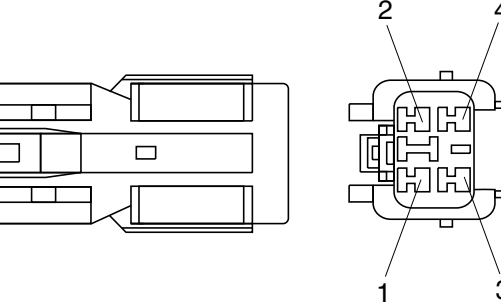
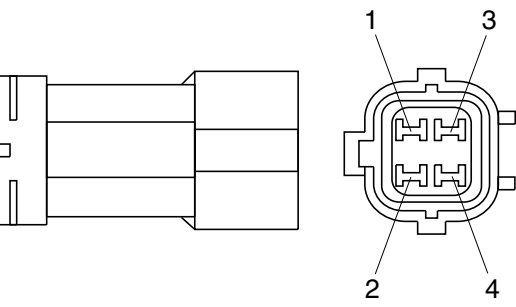
No. of pin	Receptacle connector (female)	Plug connector (male)
5	 S811-005002	 S811-105002
7	 S811-007002	 S811-107002
9	 S811-009002	 S811-109002
11	 S811-011002	 S811-111002

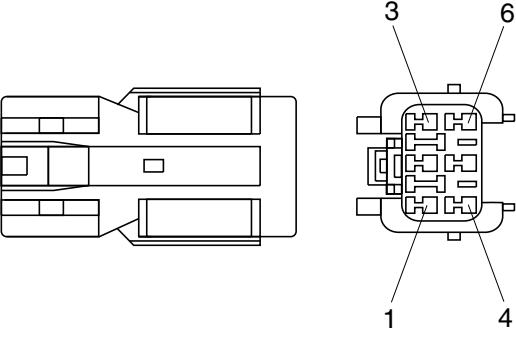
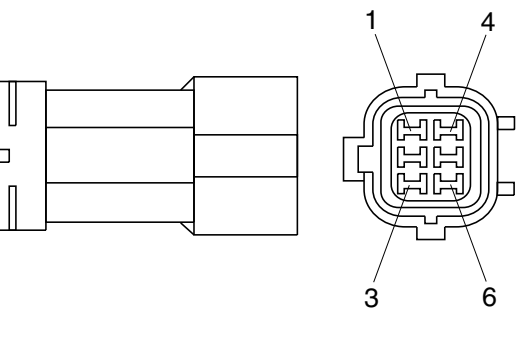
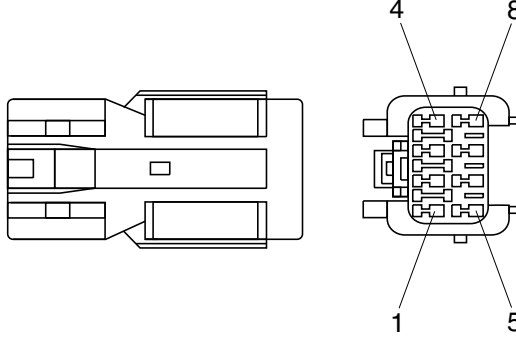
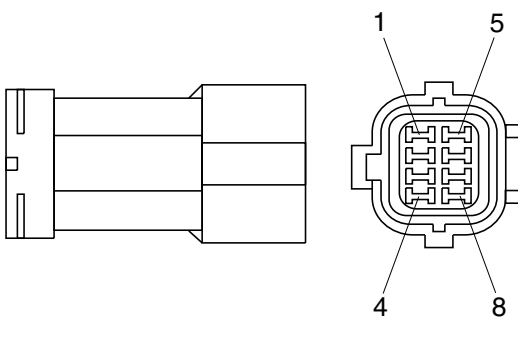
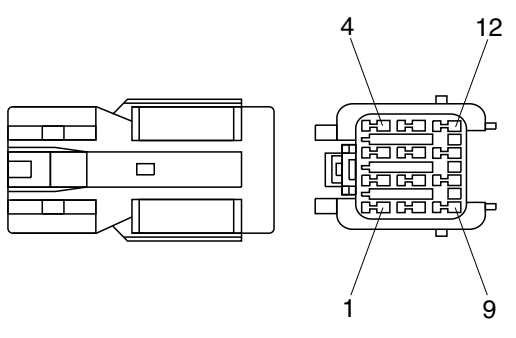
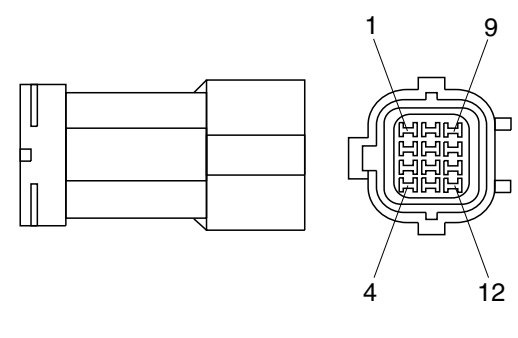
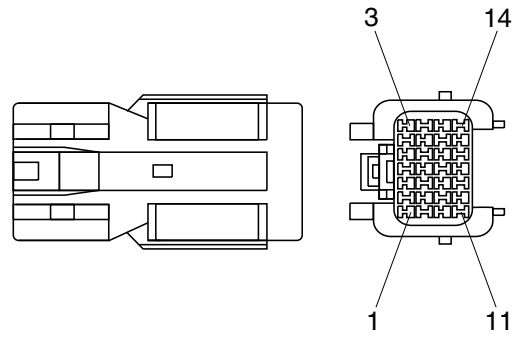
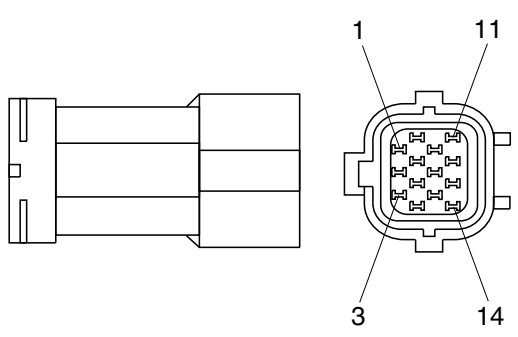
No. of pin	Receptacle connector (female)	Plug connector (male)
13	 S811-013002	 S811-113002
17	 S811-017002	 S811-117002
21	 S811-021002	 S811-121002

3) J TYPE CONNECTOR

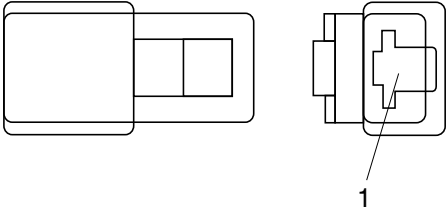
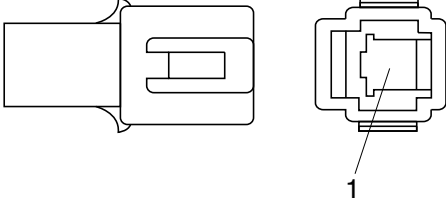
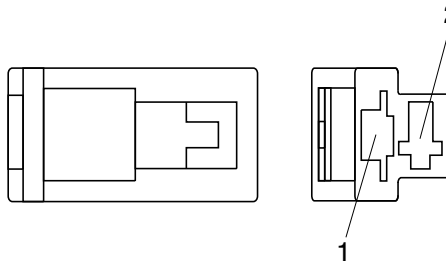
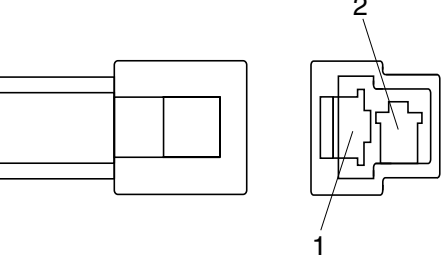
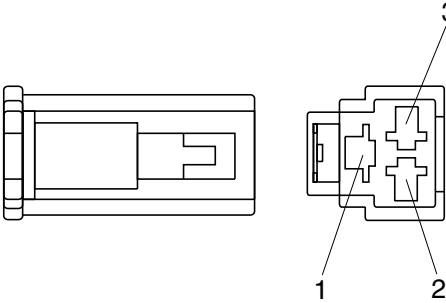
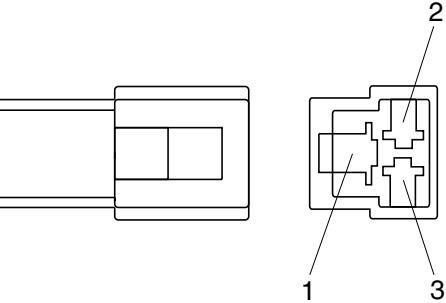
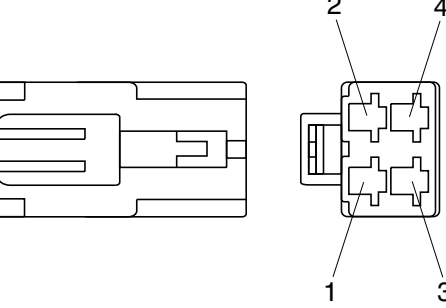
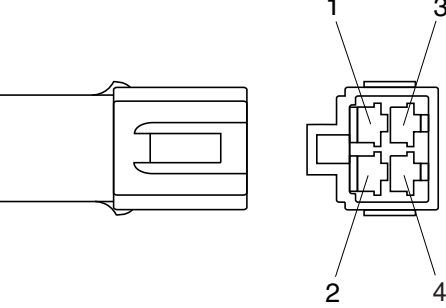
No. of pin	Receptacle connector (female)	Plug connector (male)
2	 S816-002001	 S816-102001
3	 S816-003001	 S816-103001
4	 S816-004001	 S816-104001
8	 S816-008001	 S816-108001

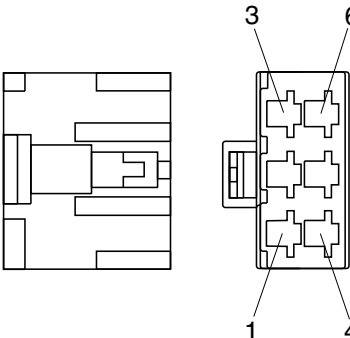
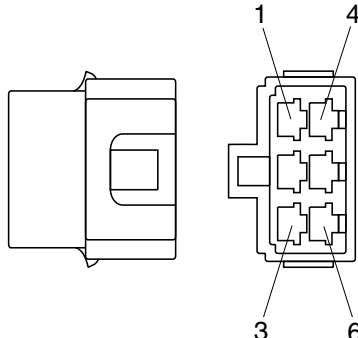
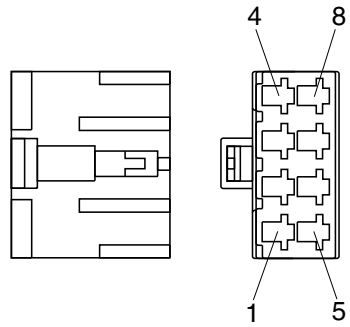
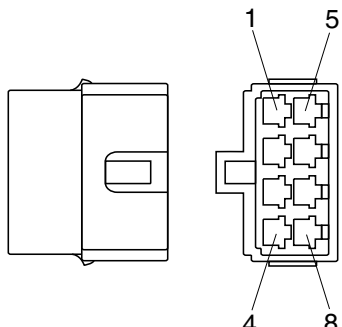
4) SWP TYPE CONNECTOR

No. of pin	Receptacle connector (Female)	Plug connector (male)
1	 S814-001000	 S814-101000
2	 S814-002000	 S814-102000
3	 S814-003000	 S814-103000
4	 S814-004000	 S814-104000

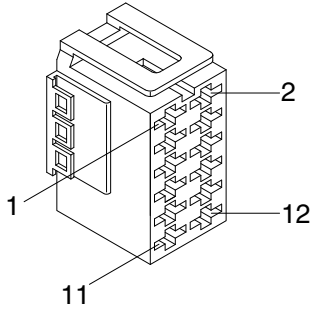
No. of pin	Receptacle connector (female)	Plug connector (male)
6	 S814-006000	 S814-106000
8	 S814-008000	 S814-108000
12	 S814-012000	 S814-112000
14	 S814-014000	 S814-114000

5) CN TYPE CONNECTOR

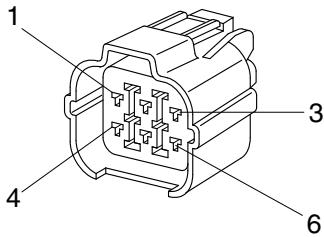
No. of pin	Receptacle connector (female)	Plug connector (male)
1	 S810-001202	 S810-101202
2	 S810-002202	 S810-102202
3	 S810-003202	 S810-103202
4	 S810-004202	 S810-104202

No. of pin	Receptacle connector (female)	Plug connector (male)
6	 S810-006202	 S810-106202
8	 S810-008202	 S810-108202

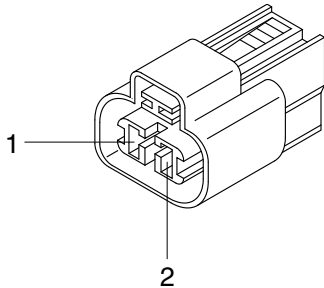
6) ITT SWF CONNECTOR

No. of pin	Receptacle connector (female)	Plug connector (male)
10	 SWF589790	

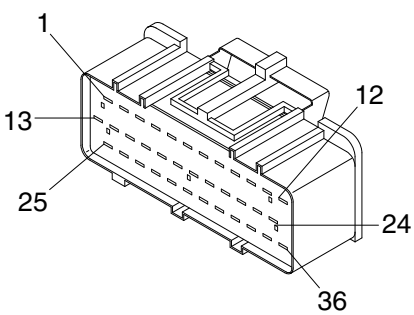
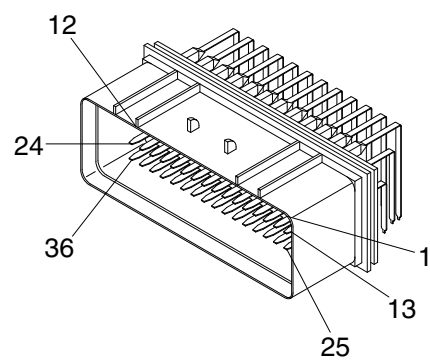
7) HW090 SEALED CONNECTOR

No. of pin	Receptacle connector (female)	Plug connector (male)
6	 6189-0133	

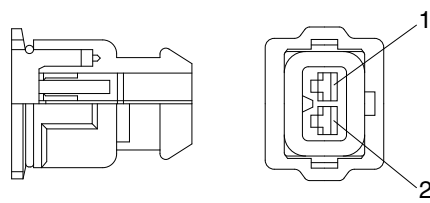
8) MWP02F-B CONNECTOR

No. of pin	Receptacle connector (female)	Plug connector (male)
2	 PH805-02028	

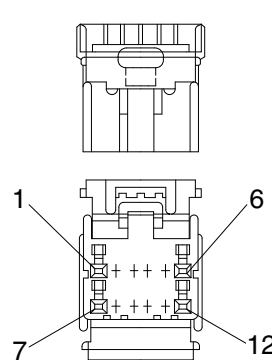
9) AMP ECONOSEAL CONNECTOR

No. of pin	Receptacle connector (female)	Plug connector (male)
36	 344111-1	 344108-1

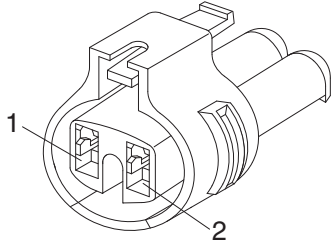
10) AMP TIMER CONNECTOR

No. of pin	Receptacle connector (female)	Plug connector (male)
2	 85202-1	

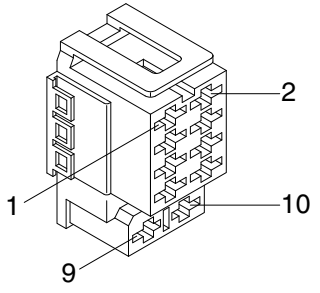
11) AMP 040 MULTILOCK CONNECTOR

No. of pin	Receptacle connector (female)	Plug connector (male)
12	 174045-2	

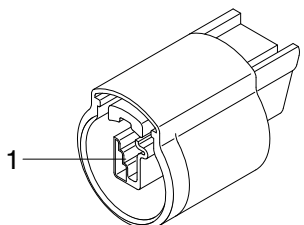
12) KET 090 WP CONNECTORS

No. of pin	Receptacle connector (female)	Plug connector (male)
2	 MG640795	

13) ITT SWF CONNECTOR

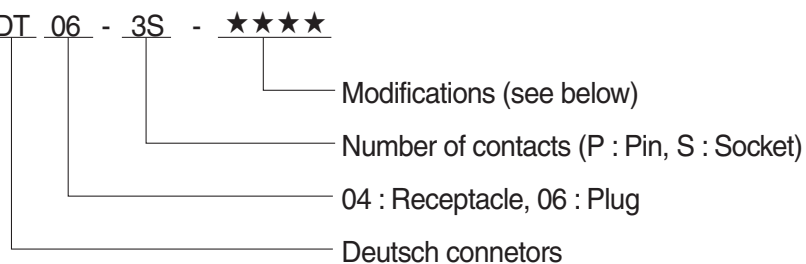
No. of pin	Receptacle connector (female)	Plug connector (male)
10	 SWF593757	

14) MWP NMWP CONNECTOR

No. of pin	Receptacle connector (female)	Plug connector (male)
1	 NMWP01F-B	

15) DEUTSCH DT CONNECTORS

DT 06 - 3S - ★★☆☆



※ Modification

E003 : Standard end cap - gray

E004 : Color of connector to be black

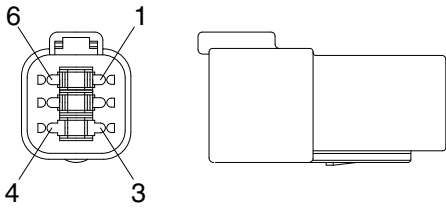
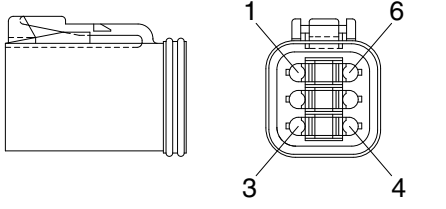
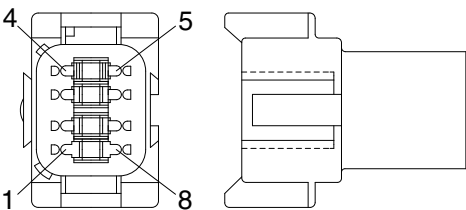
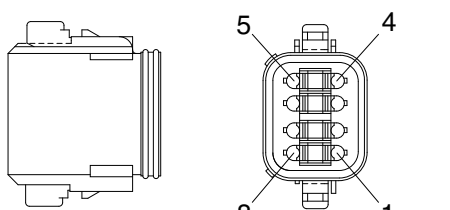
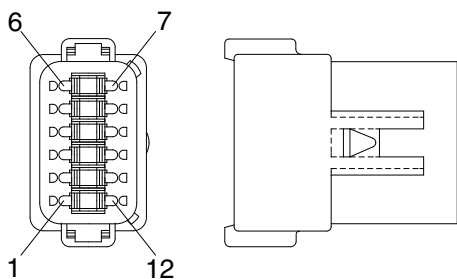
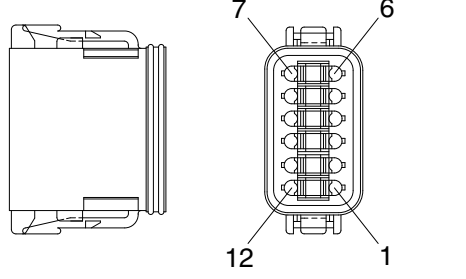
E005 : Combination - E004 & E003

EP04 : End cap

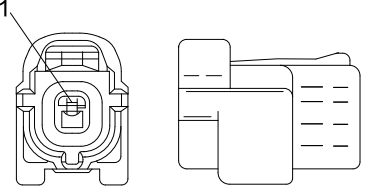
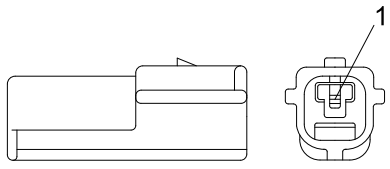
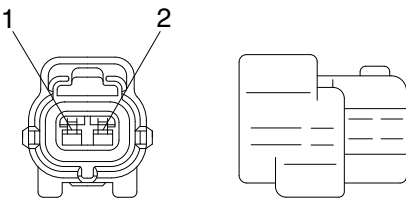
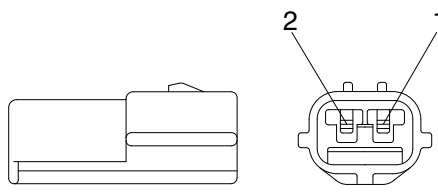
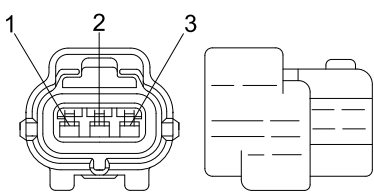
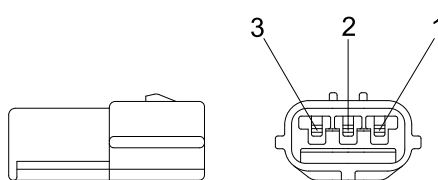
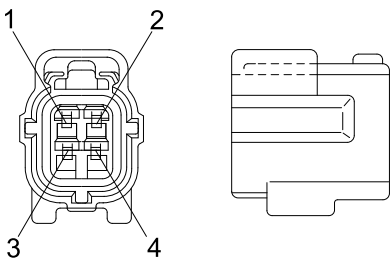
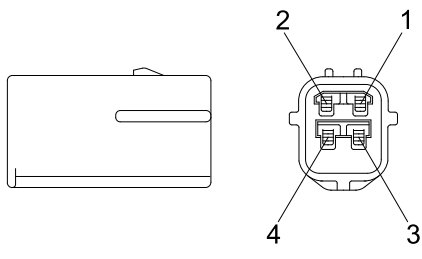
EP06 : Combination P012 & EP04

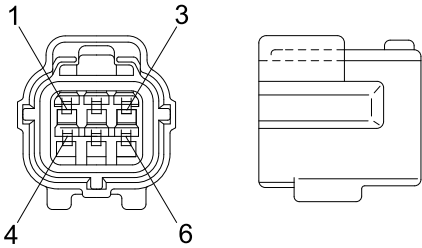
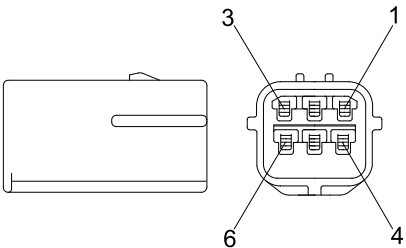
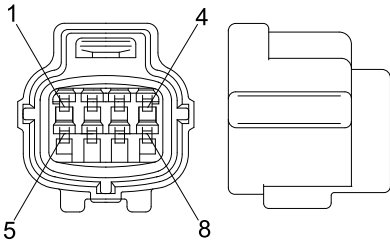
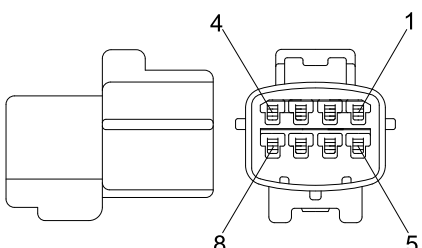
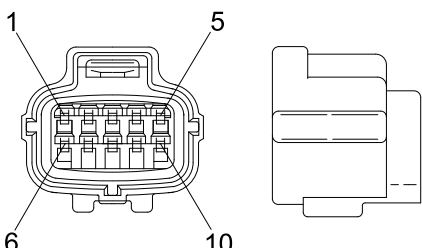
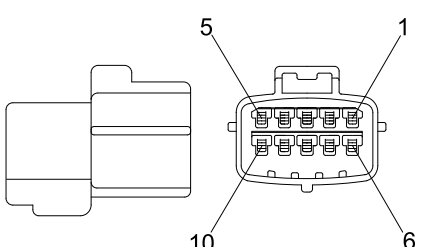
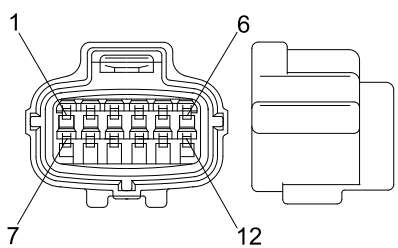
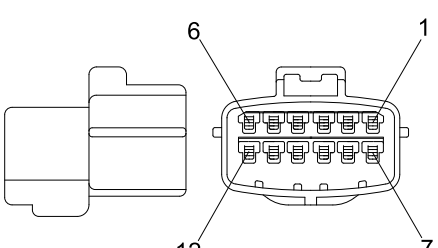
P012 : Front seal enhancement - connectors color to black for 2, 3, 4 & 6pin

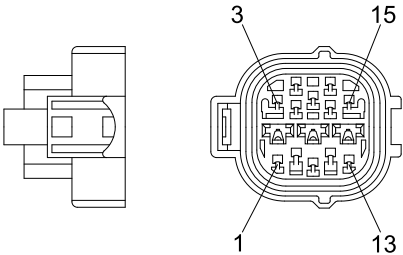
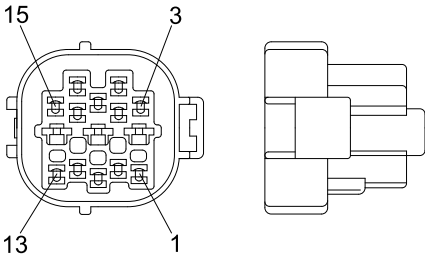
No. of pin	Receptacle connector (female)	Plug connector (male)
2	DT06-2S	DT04-2P
3	DT06-3S	DT04-3P
4	DT06-4S	DT04-4P

No. of pin	Receptacle connector (female)	Plug connector (male)
6	 DT06-6S	 DT04-6P
8	 DT06-8S	 DT04-8P
12	 DT06-12S	 DT04-12P

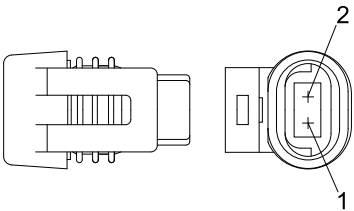
16) ECONOSEAL J TYPE CONNECTORS

No. of pin	Receptacle connector (female)	Plug connector (male)
1	 S816-001002	 S816-101002
2	 S816-002002	 S816-102002
3	 S816-003002	 S816-103002
4	 S816-004002	 S816-104002

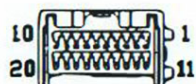
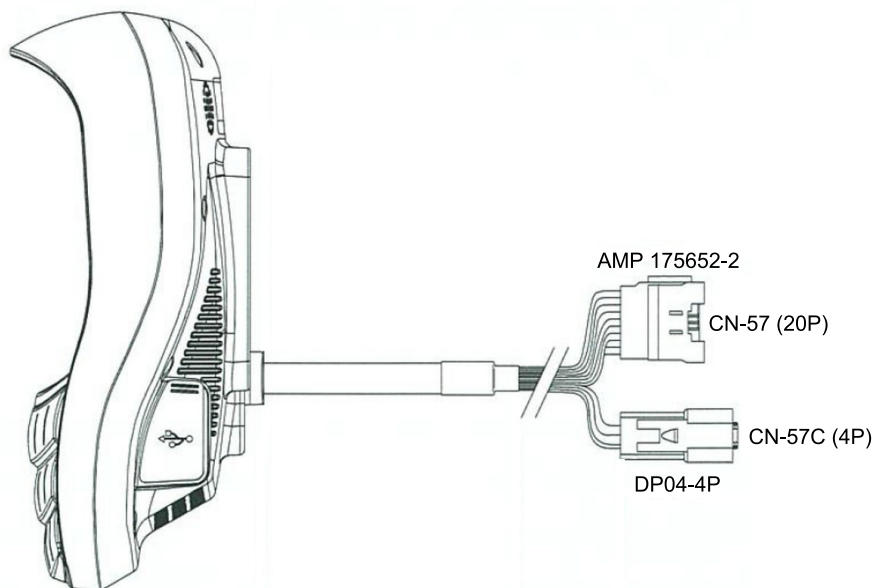
No. of pin	Receptacle connector (female)	Plug connector (male)
6	 S816-006002	 S816-106002
8	 S816-008002	 S816-108002
10	 S816-010002	 S816-110002
12	 S816-012002	 S816-112002

No. of pin	Receptacle connector (female)	Plug connector (male)
15	 368301-1	 2-85262-1

17) METRI-PACK TYPE CONNECTOR

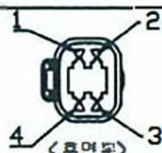
No. of pin	Receptacle connector (female)	Plug connector (male)
2	 12040753	

18) MONITOR CONNECTOR (21WD-11400)



PART NO. : AMP 175652-2

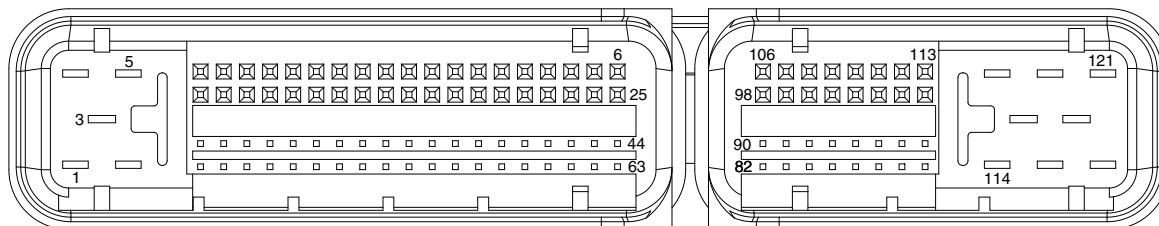
NO	PIN NAME	NO	PIN NAME
1	IG 24V	11	GND
2	BATTERY 24V	12	GND
3	BATTERY 24V	13	N.C
4	CAMERA CH1 (SINGLE)	14	CAN2 L
5	CAMERA CH3 DIFF-	15	CAN2 H
6	CAMERA VCC (8V OUTPUT)	16	CAN2 SHIELD
7	N.C	17	CAMERA SHIELD
8	N.C	18	N.C
9	CAMERA CH2 DIFF-(OPTIONAL)	19	N.C
10	CAMERA CH2 DIFF+(OPTIONAL)	20	CAMERA CH3 DIFF+



PART NO. : DT04-4P

NO	PIN NAME	NO	PIN NAME
1	CAM VCC (8V OUTPUT)	3	CAM CH3 DIFF+
2	CAM GND	4	CAM CH3 DIFF-

19)MCU



CN-58A

○ 13	REVERSE DRIVE RELAY	○ 61	CAN2 LOW
○ 98	AUTO GREASE RELAY	○ 60	CAN2 HI
○ 106	RIDE CONTROL RELAY	○ B21	SPARE_ECO FEELING SIGNAL
○ 33	INPUT FRONT WASHER SIGNAL	○ 12	ILLUMINATION LIGHT RELAY
○ 34	INPUT FRONT INT SIGNAL	○ 11	DRIVING LIGHT RELAY
○ 90	REAR WIPER WASHER REALY	○ 88	WORK LAMP FRONT
○ 97	ATCH LOCK RELAY	○ 44	WORK LAMP REAR
○ 87	ATCH UNLOCK RELAY	○ 82	FUEL WARMER RELAY
○ 113	BEACON RELAY	○ 32	AIRCON RUN SIGNAL
○ 89	MIRROR HEAT REALY	○ 83	AC COMP. OFF SIG_REVERSE FAN
○ 105	FRONT WIPER 1ST SPEED REALY	○	
○ 107	REAR WIPER SPEED REALY	○ 78	BOOM POSITION SENSOR
○ 16	BATTERY RELAY	○ 66	BUCKET POSITION SENSOR
○ 2	GND(MAIN)	○ 24	REF. POWER +5V
○ 116	GND(MAIN)	○ 1	POWER IG(+24V)
○ 72	ELEC. STEER MAIN PUMP PS	○ 3	BATTERY POWER(+24V)
○ 75	ELEC. STEER PUMP PS	○ 4	BATTERY POWER(+24V)
○ B21	SPARE	○ 6	DETENT CONTROL SOL_BUCKET
○ 31	SPARE	○ 45	DETENT CONTROL SOL_BOOM UP
○ 35	NEUTRAL SIGNAL(24V)	○ 51	COUNT_WEIGHT_SET SWITCH
○ 7	ANTI-RESTART RELAY	○ 29	AUTO GREASE LAMP(GREEN)
○ 63	ELEC. STEERING PUMP RELAY	○ 28	AUTO GREASE LAMP(RED)
○ 57	CAN(1)-H	○ 26	DIFF. LOCK AUTO
○ 58	CAN(1)-L	○ 27	DIFF. LOCK MANUAL
○ 55	CAN_SHIELD(GROUND)	○ 15	HOOR METER_HIGH
○ 77	BRAKE OIL LOW PS	○ A07	SPARE_5V+
○ 71	PARKING OIL LOW PS	○ B40	SPARE_PEDAL POSITION2
○ 76	BRAKE PRIORITY_PR SIGNAL	○ A09	SPARE_PEDAL POSITION2 RETURN
○ 73	BOOM ROD PR SNSENSOR	○ 48	SEAT BELT WARNING
○ 68	BOOM HEAD PR SNSENSOR	○ 22	SPARE_5V+
○ 74	DIFFERTIAL LOCK PR SIGNAL	○ B39	SPARE_PEDAL POSITION1
○ 5	+24V PRESSURE SENSOR POWER	○ A08	SPARE_PEDAL POSITION1
○ 50	AXLE OIL TEMP (FRONT)	○ 42	PROGRAM DUMP
○ 49	AXLE OIL TEMP(REAR)	○ 93	RS-232(1) RX
○ 52	FUEL LEVEL SENSOR	○ 92	RS-232(1) TX
○ 53	HYD TEMP SENDER	○ 94	SPARE_RS-232 GND
○ 30	SPARE(COOLANT LEVEL SENSOR)	○ A22	SPARE
○ 43	GROUND_SENSOR	○ A32	SPARE
○ 64	ALT LEVEL	○ 10	SPARE
○ 36	AIR CLEANER PRESSURE SW		
○ 118	COOLING FAN EPPR-		
○ 117	COOLING FAN EPPR+		
○ 8	REVERSE FAN CONTROL		
○ 102	TACHO SENSOR(+)_REMOTE FAN		
○ 101	TACHO SENSOR(-)_REMOTE FAN		

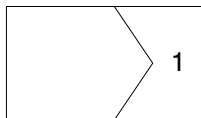
GROUP 5 TROUBLESHOOTING

1. WHEN STARTING SWITCH IS TURNED ON, CLUSTER AND MONITOR LAMP DOES NOT LIGHT UP

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.12, 17 are not blown out and ON/OFF of bulb.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.

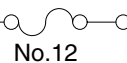
		Cause	Remedy
Check voltage between CN-56 (1), CN-57(1) and chassis	YES	Defective cluster	Replace
		Defective monitor	Replace
	NO	Disconnection in wiring harness or poor contact between CN-56 (1), CN-57 (1) and fuse No. 12, 17	Repair or replace (after clean)

MONITOR



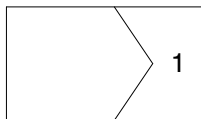
CN-57

FUSE[CN-36]



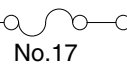
No. 12

CLUSTER



CN-56

FUSE[CN-37]



No. 17

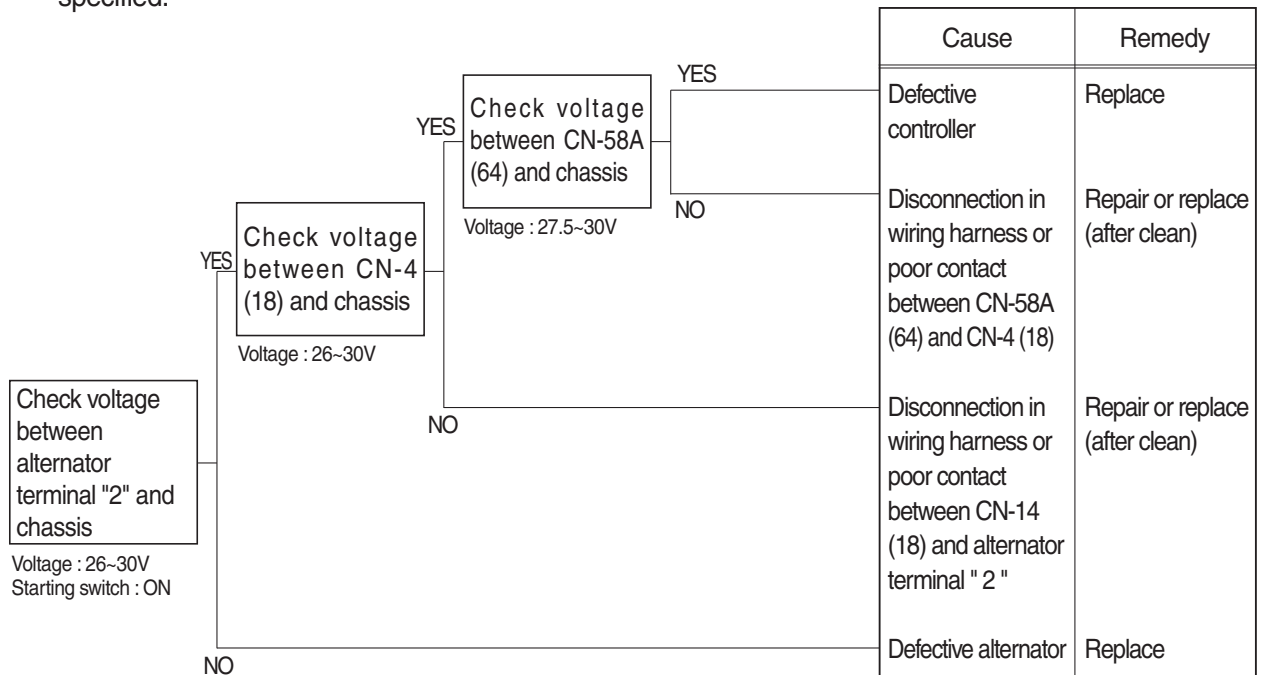
960A7EL24

Check voltage

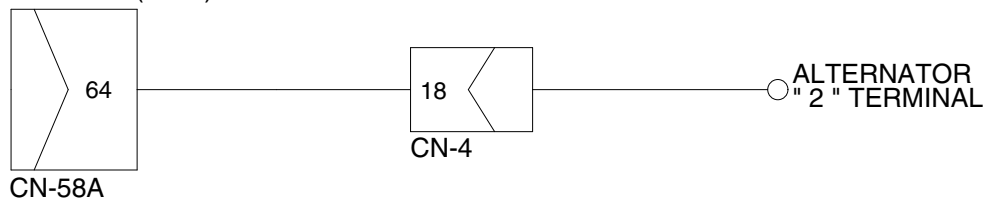
YES	20 ~ 30 V
NO	0 V

2. WHEN BATTERY LAMP LIGHTS UP (engine is started)

- Before carrying out below procedure, check all the related connectors are properly inserted.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



CONTROLLER(MCU)



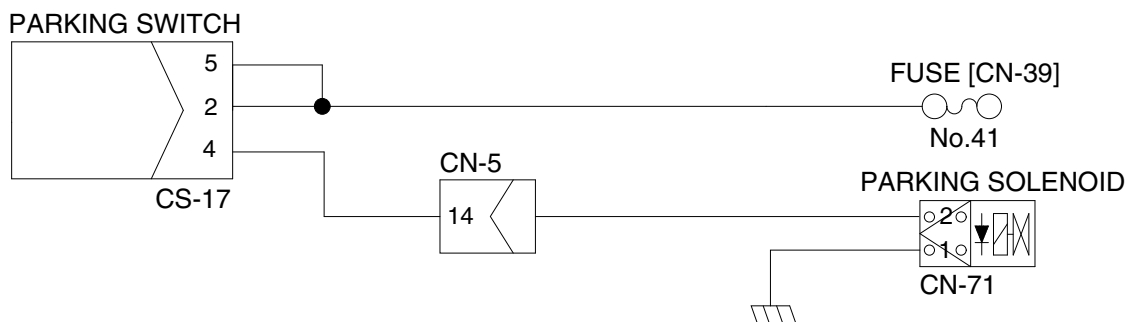
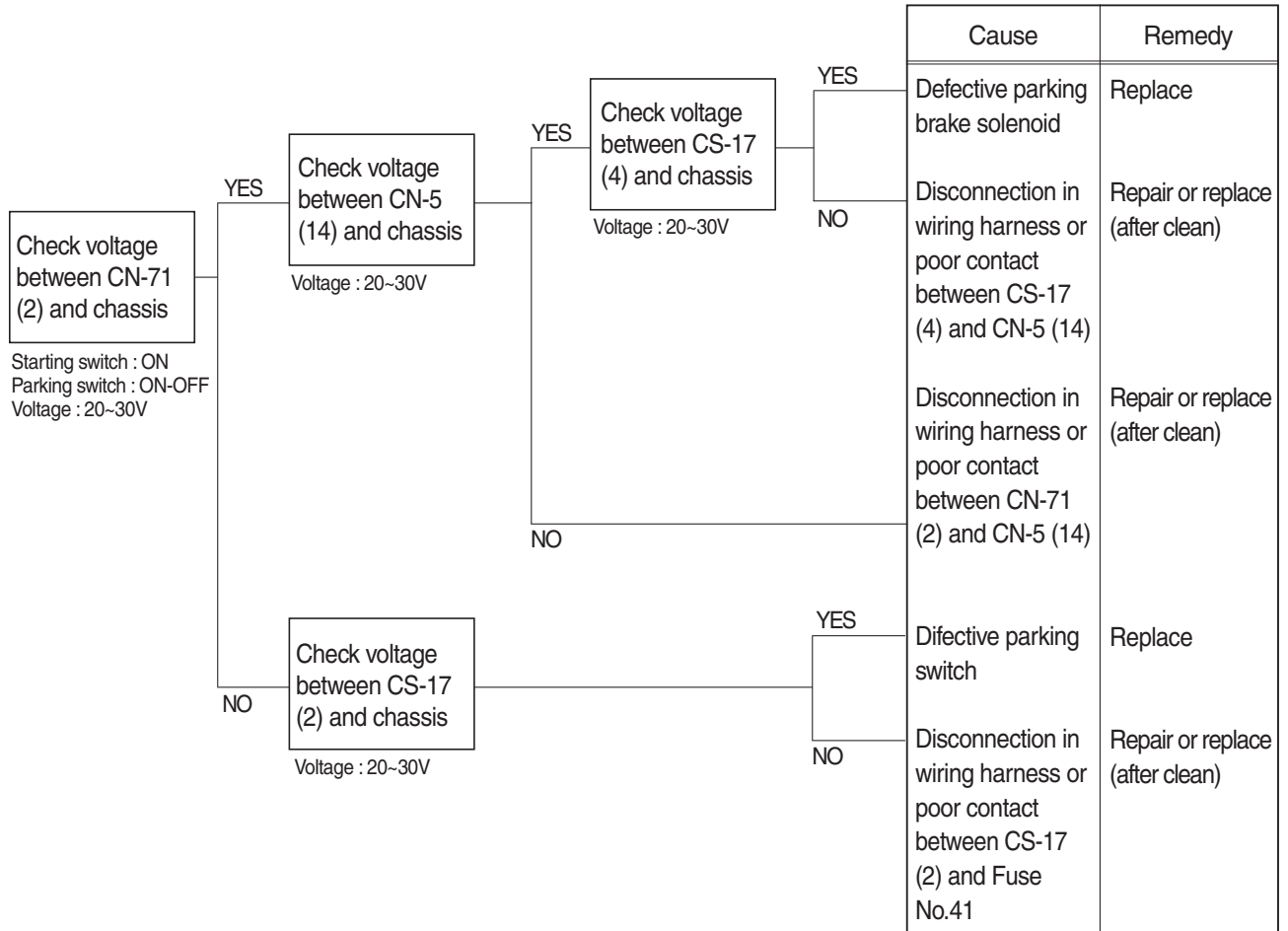
970SA7EL38

Check valtage

YES	20 ~ 30 V
NO	0 V

3. WHEN PARKING SOLENOID DOES NOT WORK

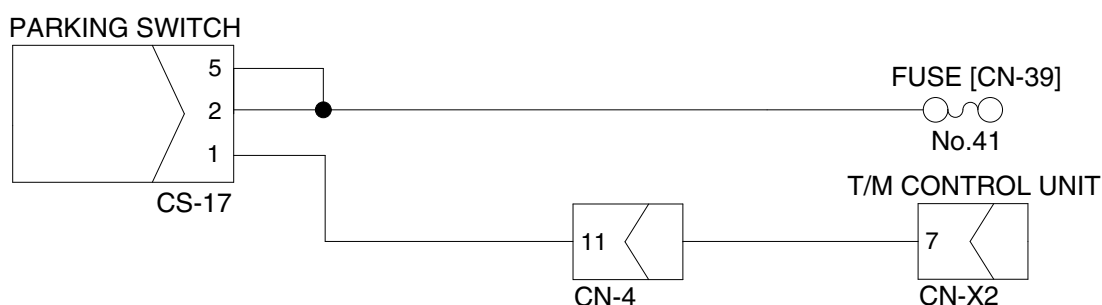
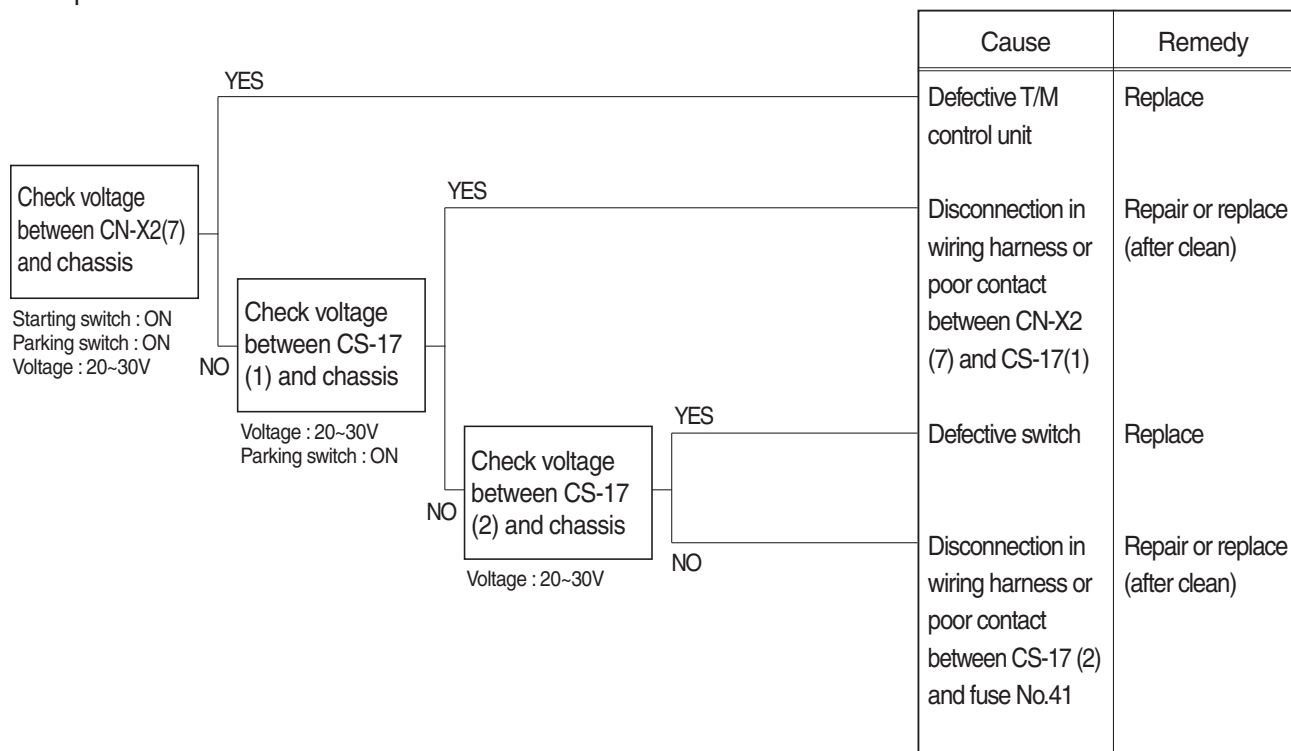
- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.41 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



960A7EL39

4. TRANSMISSION IS NOT RETURNED TO NEUTRAL WHEN PARKING BRAKE IS APPLIED

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.15 (transmission control unit) and No.41 are not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



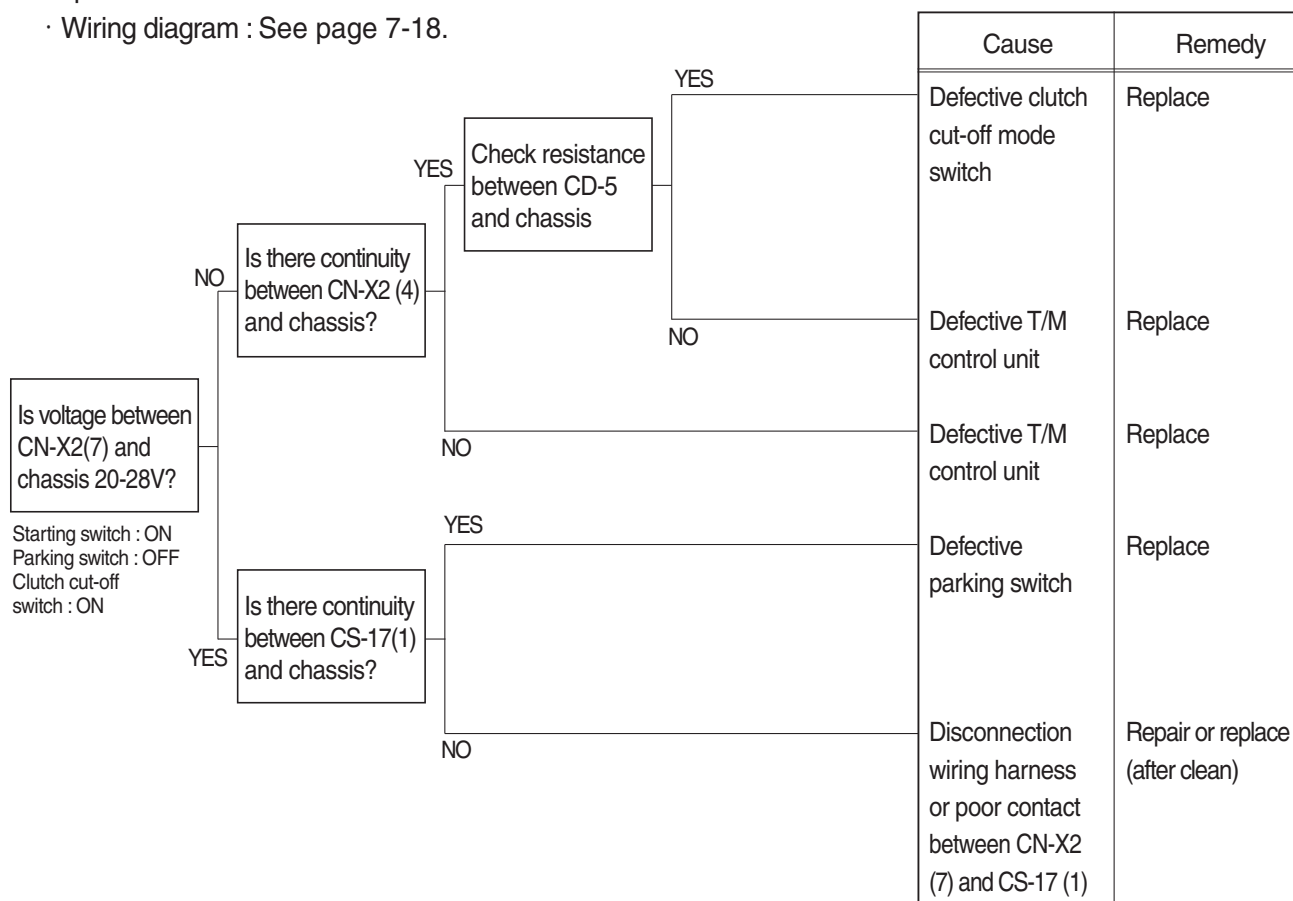
Check resistance

YES	MAX 1Ω
NO	MIN 1MΩ

975T37EL40

5. MACHINE DOES NOT TRAVEL

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.15 (transmission control unit) is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.
- Wiring diagram : See page 7-18.

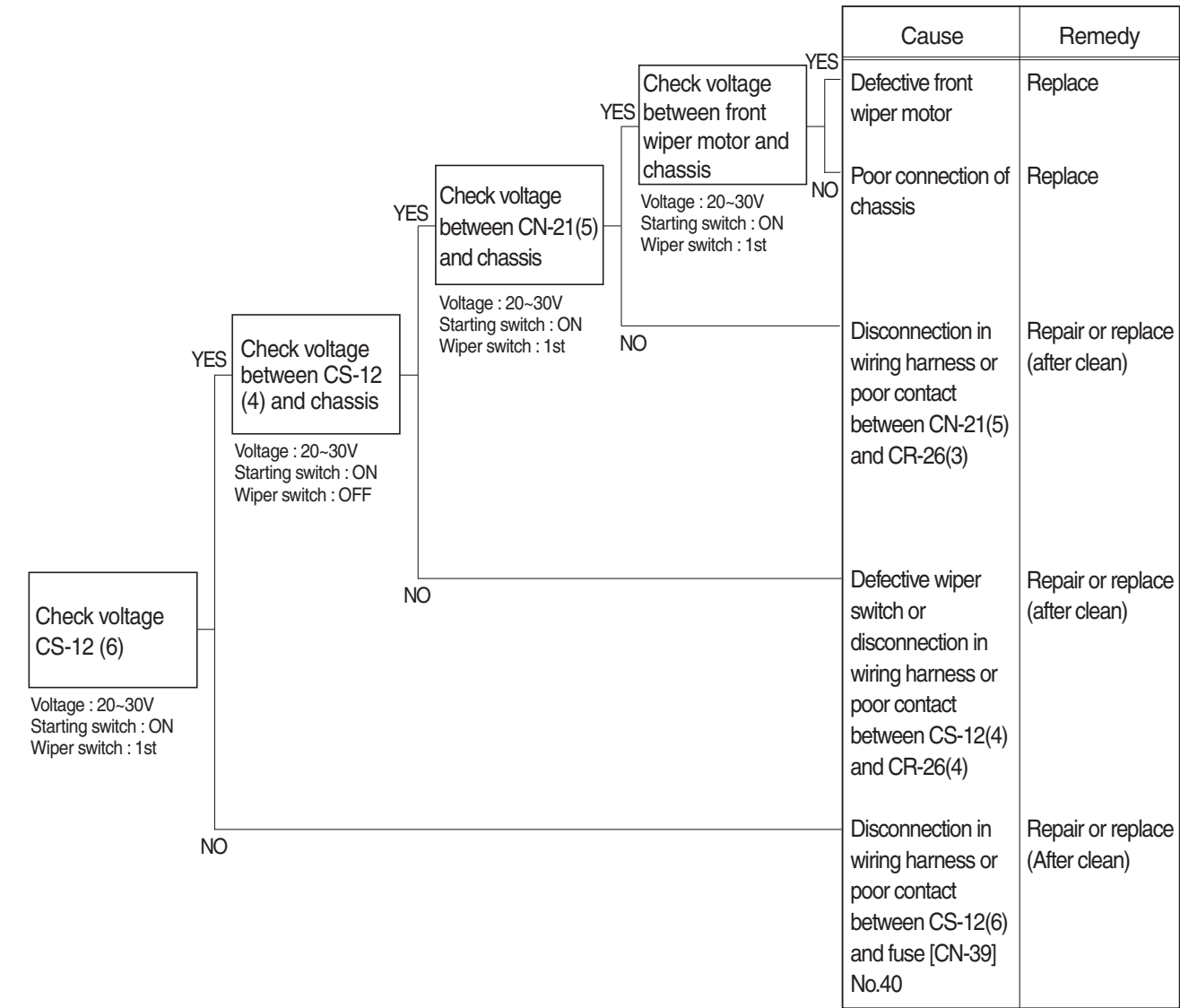


Check resistance

YES	MAX 1 Ω
NO	MIN 1M Ω

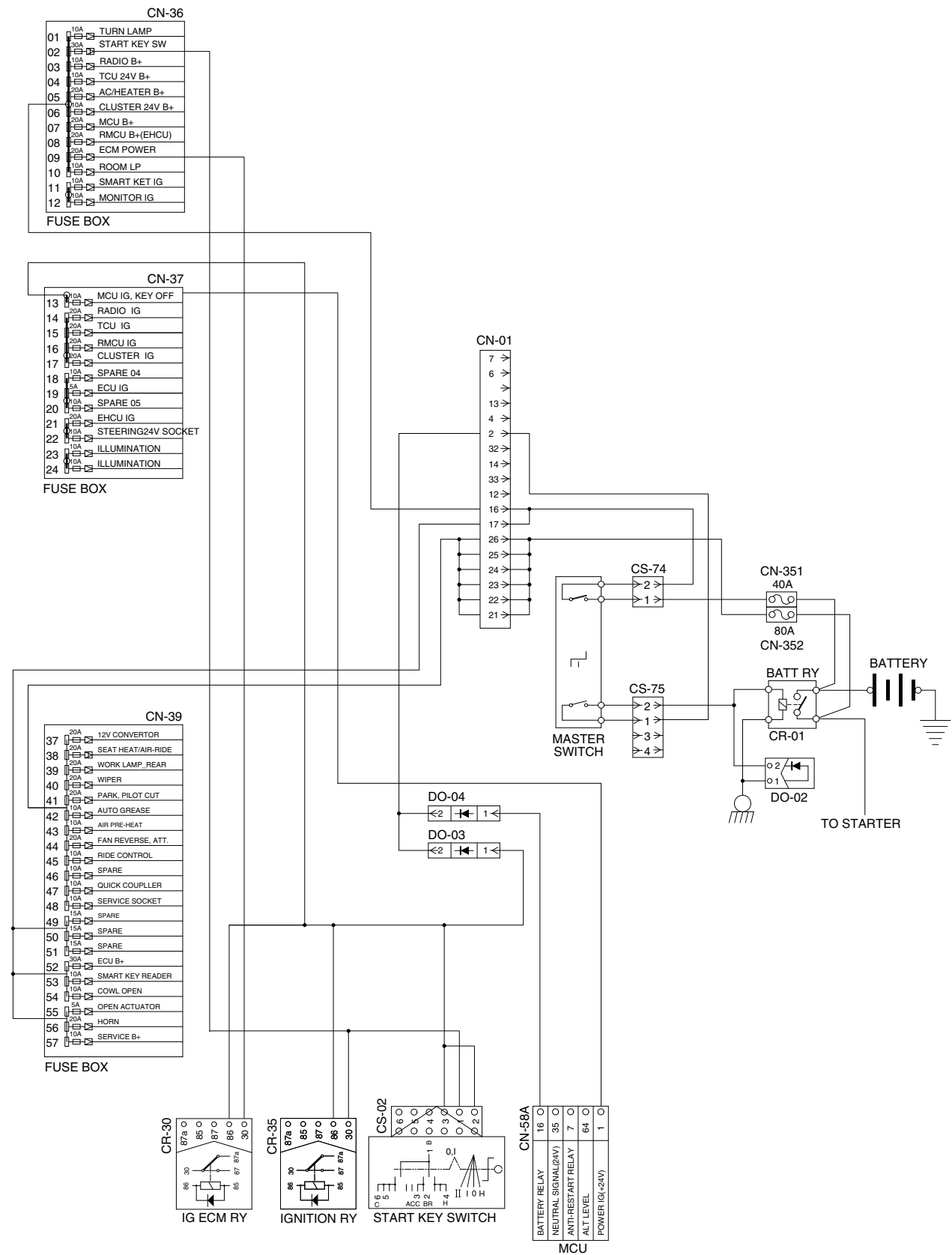
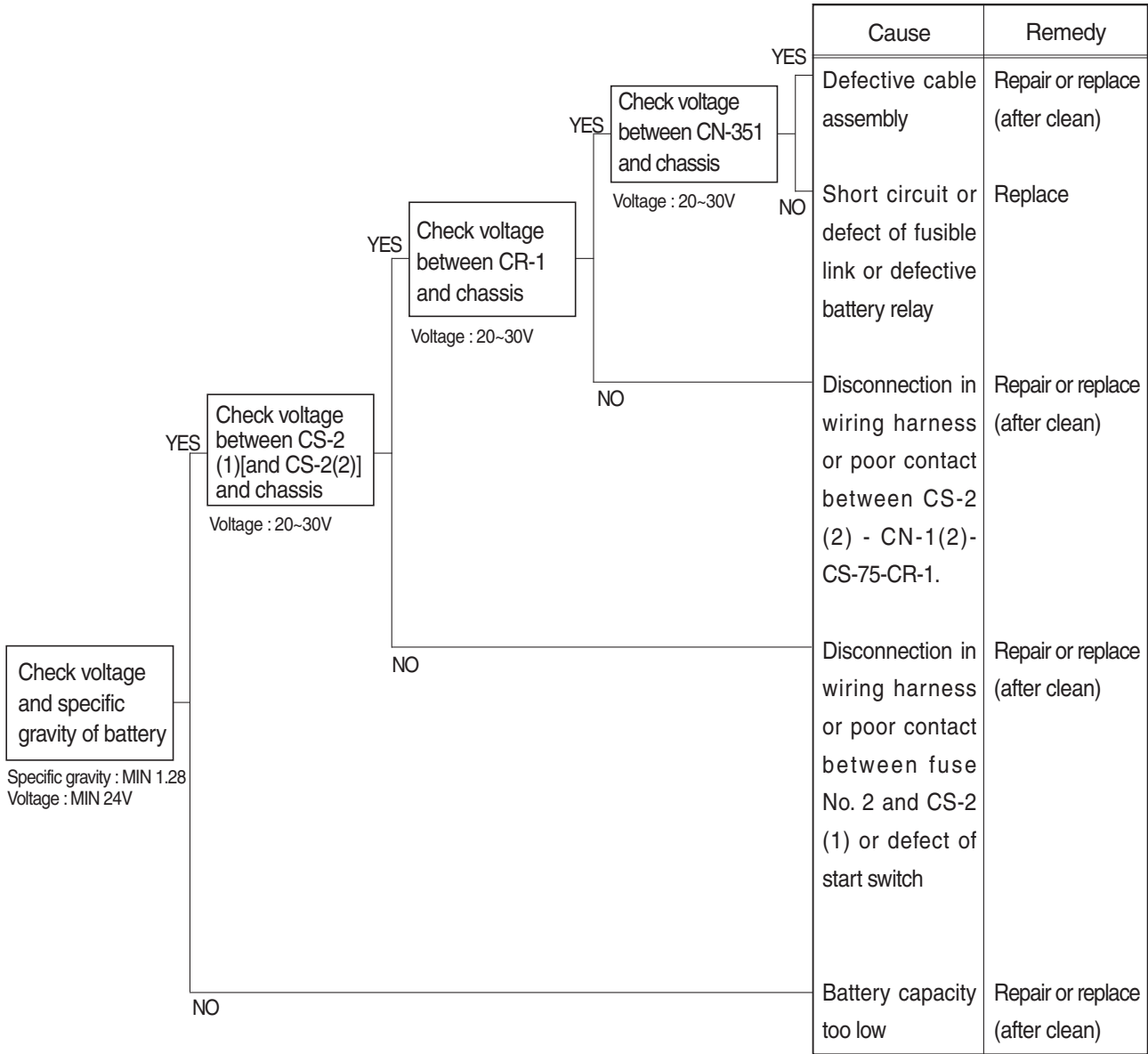
6. WHEN STARTING SWITCH IS TURNED ON, WIPER MOTOR DOES NOT OPERATE

- Before carrying out below procedure, check all the related connectors are properly inserted and the fuse No.40 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



7. WHEN STARTING SWITCH "ON" DOES NOT OPERATE

- Before carrying out below procedure, check all the related connectors are properly inserted the fuse No.2 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.



8. WHEN STARTING SWITCH IS TURNED ON, WORK LAMP DOES NOT LIGHTS UP

- Before carrying out below procedure, check all the related connectors are properly inserted, and the fuse No.26, 39 is not blown out.
- After checking, connect the disconnected connectors again immediately unless otherwise specified.

